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# Revision & Getting **READY** in **PCM** for int jee 2012 INORGANIC CHEMIST

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# Alkali and Alkaline Earth Metals

**Sodium Oxide** It is obtained by burning sodium at 180°C in a limited supply of air or oxygen and distilling off the excess of sodium in vacuum and by heating sodium peroxide, nitrate or nitrate with sodium. It is white amorphous mass. It decomposes at 400°C into sodium peroxide and sodium.

$$2Na_{0}O \xrightarrow{400^{\circ}C} Na_{0}O_{0} + 2Na_{0}O_{0}$$

**Sodium Peroxide** It is formed by heating the metal in excess of air or oxygen at 300°, which is free from moisture and  $CO_2$ .

$$Na + O_2 \longrightarrow Na_2O_2$$

It is a pale yellow solid, becoming white in air from the formation of a film of NaOH and  $Na_2CO_3$ .

It reacts with CO<sub>2</sub>, giving sodium carbonate and oxygen and hence its use for purifying air in a confined space e.g., submarine, ill-ventilated room,

 $2Na_2O_2 + 2CO_2 \longrightarrow 2Na_2CO_3 + O_2$ It is an oxidizing agent and oxidizes charcoal, CO, NH<sub>3</sub>, SO<sub>2</sub>.  $2NH_3 + 3Na_2O_2 \longrightarrow 6NaOH + N_2$ 

#### **Oxides of Potassium**

$$K_2O$$
,  $K_2O_2$ ,  $K_2O_3$   $KO_2$  and  $KO_3$ 

Colours White White Red Bright-yellow Orange solid Passage of O2 through a blue solution of K in liquid NH3 yields oxides K2O2 (white), K2O3(red) and KO2 (deep yellow) i.e.,

$$\begin{array}{cccc} \text{K in liq. NH}_3 & \longrightarrow & \text{K}_2\text{O}_2 & \longrightarrow & \text{K}_2\text{O}_3 & \longrightarrow & \text{KO}_2 \\ & & \text{White} & & \text{Red} & & \text{Yellow} \end{array}$$

$$KO_3: KOH + O_3 \text{ (ozonized oxygen)} \xrightarrow{-10^{\circ} - 13^{\circ}C} KO_3$$

(Dry powdered)

(Orange solid) Magnesium Oxide It is white powder. It is also called magnesia and obtained by heating natural magnesite.  $MgCO_3 \longrightarrow MgO + CO_2$ 

$$O_3 \longrightarrow MgO + CO$$

Calcium Oxide It is commonly called as quicklime or lime. It is white amorphous powder of m.p. 2570°C. It is a basic oxide and combines with some acidic oxide e.g.,

 $CaO + SiO_2 \longrightarrow CaSiO_3$ 

$$CaO + CO_2 \longrightarrow CaCO_2$$

It combines with water to produce slaked lime.

$$CaO + H_2O \longrightarrow Ca(OH)_2$$

# Sodium Hydroxides

Caustication of Na<sub>2</sub>CO<sub>3</sub> (Gossage's method)  
NaCO<sub>3</sub> + Ca(OH)<sub>2</sub> 
$$\longrightarrow$$
 2NaOH + CaCO<sub>3</sub>  $\downarrow$   
(Suspension)

Since, the  $K_{sp}$  (CaCO<sub>3</sub>) <  $K_{sp}$  (Ca(OH)<sub>2</sub>, the reaction shifts towards right.

It is white crystalline, deliquescent, highly corrosive solid.

$$\begin{array}{rcl} \mathrm{NH}_4\mathrm{Cl} + \mathrm{NaOH} & \longrightarrow & \mathrm{NaCl} + & \mathrm{NH}_3 \uparrow + \mathrm{H}_2\mathrm{O} \\ \mathrm{FeCl}_3 + 3\mathrm{NaOH} & \longrightarrow & \mathrm{Fe(OH)}_3 \downarrow + 3\mathrm{NaCl} \\ & & & & & & \\ \mathrm{Brown \ ppt.} \end{array}$$

$$ZnCl_2 + 2NaOH \longrightarrow Zn(OH)_2 \downarrow + 2NaCl$$

$$Zn(OH)_2 \downarrow + 2NaOH \xrightarrow{Excess} Na_2ZnO_2 + 2H_2O$$
  
soluble

[Same with AlCl<sub>3</sub>, SnCl<sub>2</sub>, PbCl<sub>2</sub>]

Acidic and amphoteric oxides gets dissolved easily e.g.,  $CO_{a} + 2NaOH \longrightarrow Na_{a}CO_{a} + H_{a}O$ 

$$Al_2O_3 + 2NaOH \longrightarrow 2NaAlO_2 + H_2O$$

Aluminum and Zn metal gives H<sub>2</sub> from NaOH

 $2Al + 2NaOH + 2H_2O \longrightarrow 3H_2 + 2NaAlO_2$ Several non-metals such as P, S, Cl etc. yield a hydride instead of hydrogen. e.g.,

$$4P + 3NaOH + 3H_2O \longrightarrow PH_3 + 3NaH_2PO_2$$
  
(Disproportionation reaction)

Potassium Hydroxide It is a stronger base compared to NaOH. Solubility in water is more compared to NaOH. In alcohol, NaOH is sparingly soluble but KOH is highly soluble. As a reagent KOH is less frequently used but in absorption of  $CO_2$ , KOH is preferably used compared to NaOH.

## Sodium Carbonate

Leblanc Process :

$$\begin{array}{ccc} \mathrm{NaCl} + \mathrm{H_2SO_4} \ (\mathrm{conc}) & \xrightarrow{\mathrm{Mild heating}} & \mathrm{NaHSO_4} + \mathrm{HCl} \\ & & & & & \\ \mathrm{NaCl} + \mathrm{NaHSO_4} & \xrightarrow{\mathrm{Strongly}} & \mathrm{Na_2SO_4} + \mathrm{HCl} \\ & & & & & \\ \mathrm{Na_2SO_4} + \mathrm{4C} & \longrightarrow & \mathrm{Na_2S} + & \mathrm{4CO} \uparrow \end{array}$$

$$Na_2S + CaCO_3 \longrightarrow$$

$$\begin{array}{c} \mathrm{NH}_{3} + \mathrm{H}_{2}\mathrm{O} + \mathrm{CO}_{3} & \longrightarrow & \mathrm{NH}_{4}\mathrm{HCO}_{3} \\ \mathrm{NaCl} + \mathrm{NH}_{4}\mathrm{HCO}_{3} & \longrightarrow & \mathrm{NaHCO}_{3} + \mathrm{NH}_{4}\mathrm{Cl} \\ & 150^{\circ}\mathrm{C} \end{array}$$

$$2NaHCO_3 \longrightarrow Na_2CO_3 + H_2O + CO_2$$

Na<sub>2</sub>CO<sub>2</sub> + CaS

Anhydrous Na<sub>2</sub>CO<sub>3</sub> which doesn't decompose on heating but melts at 852°C. Na2CO3 absorbs

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 $\rm CO_2$  yielding sparingly soluble sodium bicarbonate which can be calcined at 250°C to get pure sodium carbonate.

$$Na_2CO_3 + H_2O + CO_2 \stackrel{230^{\circ}C}{\longleftarrow} 2NaHCO_3$$

**Potassium Carbonate** By Leblanc process, it can be prepared but by Solvay process it can't be prepared because  $KHCO_3$  is soluble in water.

**Calcium Carbonate** It occurs in nature as marble, limestone, chalk, coral, calcite etc. It is prepared by dissolving marble or limestone in HCl and removing iron and aluminium present, by precipitating with  $NH_3$  and then adding  $(NH_4)_2CO_3$  to the solution.

$$CaCl_2 + (NH_4)_2 CO_3 \longrightarrow CaCO_3 + 2NH_4Cl$$
  
It dissociates above 1000°C as follows :

$$CaCO_{2} \longrightarrow CaO + CO_{2}$$

It dissolves in water containing  $CO_2$  forming  $Ca(HCO_3)_2$ , but is precipitated from solution by boiling.

$$CaCO_3 + H_2O + CO_2 \implies Ca(HCO_3)_2$$

Sodium Chloride Prepared from brine containing 25% NaCl.

It is non-hygroscopic but the presence of  ${\rm MgCl}_2$  in common salt renders it hygroscopic.

It is used to prepare freezing mixture in laboratory [Ice-common salt mixture is called freezing mixture and temperature goes down to  $-23^{\circ}$  C.]

Magnesium Chloride It crystallizes as hexahydrate. MgCl<sub>2</sub>·6H<sub>2</sub>O

It is deliquescent solid.

Thi

$$\begin{array}{ccc} MgCl_2 \cdot 6H_2O & \longrightarrow & Mg(OH) Cl + HCl + 5H_2O \\ Mg(OH) Cl & \longrightarrow & MgO + HCl \end{array}$$

Hence, anhydrous  $MgCl_2$  cannot be prepared by heating this hydrate.

Anhydrous  $MgCl_2$  can be prepared by heating a double salt like.  $MgCl_2 \cdot NH_4Cl \cdot 6H_2O$  as follows :

# **Boron Family**

#### **Heating of Boric Acid**

$$H_3BO_3 \xrightarrow{100^{\circ}C} HBO_2 \xrightarrow{140^{\circ}C}$$
  
Metaboric acid

$$H_{2}B_{4}O_{7} \xrightarrow{\longrightarrow} B_{2}O_{3}$$

$$Pyroboric acid hot Glassy mas$$

$$H_{3}BO_{3} + H_{2}O_{2} \longrightarrow (H_{2}O) + (HO)_{2}$$

$$+ B \longrightarrow O \longrightarrow H \xrightarrow{\text{NaOH}}$$

$$Na_{2} \left[ (HO)_{2} B \underbrace{O \longrightarrow O}_{O \longrightarrow O} B (OH)_{2} \right] \cdot 6H_{2}O$$

Sodium peroxy borate used in washing powder.

$$MgCl_2 \cdot NH_4Cl \cdot 7H_2O \xrightarrow{-H_2O} MgCl_2 \cdot NH_4Cl$$
  
Strongly heated

 $\longrightarrow$  MgCl<sub>2</sub> + NH<sub>3</sub> + HCl

Sorel Cement It is a mixture of MgO and  $MgCl_2$  (paste-like) which set to hard mass on standing. This is used in dental filling, flooring etc.

Calcium Chloride It is deliquescent crystals.

Anhydrous  $CaCl_2$  is used in drying gases and organic compounds but not  $NH_3$  or alcohol due to the formation of  $CaCl_2 \cdot 8NH_3$  and  $CaCl_2 \cdot 4C_2H_5OH$ .

**Sodium Sulphate** It is formed in the first step of Leblanc process by heating common salt with sulphuric acid.

$$2NaCl + H_2SO_4 \longrightarrow Na_2SO_4 + 2HC$$

Thus, the salt cake formed is crystallized out from its aqueous solution as  $Na_2SO_4 \cdot 10H_2O$ . This called as **Glauber's salt**.

One interesting feature of the solubility of Glauber's salt is; when crystallized at below 32.4°C, then  $Na_2SO_4 \cdot 10H_2O$  is obtained but above 32.4°C,  $Na_2SO_4$  (anhy) comes out.

**Magnesium Sulphate** It is obtained by dissolving kieserite. MgSO<sub>4</sub>  $\cdot$  H<sub>2</sub>O in boiling water and then crystallizing the solution as a hepta hydrate *i.e.*, MgSO<sub>4</sub>  $\cdot$  H<sub>2</sub>O. It is called as **Epsom salt**.

Calcium Sulphate It occurs as anhydrite CaSO<sub>4</sub> and as the

dihydrate 
$$CaSO_4 \cdot 2H_2O$$
, gypsum, alabaster or satin-spar.  
 $(CaSO_4 \cdot 2H_2O) \xrightarrow{120^{\circ}C} + H_2O$   $2CaSO_4 \cdot H_2O$  (plaster of Paris)  
 $\downarrow 200^{\circ}C$   
(Anhydrous) CaSO<sub>4</sub>  
Dead burnt plaster

Solubility of  $CaSO_4$  at first increases up to a certain point and then decreases with rise of temperature.

# ron ramily Preparation of Borax

$$2 \operatorname{CaO} \cdot 3B_2O_3 + 2\operatorname{Na}_2\operatorname{CO}_3 \longrightarrow 2\operatorname{CaCO}_3 \downarrow + \operatorname{Na}_2B_4O_7 + 2\operatorname{NaBO}_2$$
  

$$\begin{array}{c} & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & &$$

 $Na_2B_4O_7 \cdot 10H_2O\downarrow$ 

as 2nd crop. of the reaction  

$$2Al + 6HCl (vap) \longrightarrow 2AlCl_3 (vap) + 3H_2$$
(over heated)  $Dry \qquad \Delta$ 

$$AI_{2}O_{3} + 3C + 3CI_{2} \xrightarrow{1000^{\circ}C} 2AICI_{3}(vap) + 3CO$$

$$\bigcup Cooled$$

Solid anhy. AlCl<sub>3</sub>

## AICl<sub>3</sub>

It is deliquescent and fumes in air. It C sublimes at  $180^{\circ}$ C. It is covalent and exists in the form of dimer even if in non-polar solvents *e.g.*, alcohol, ether, benzene, C where it is soluble in fair extent.

Alums  $M_2$ SO<sub>4</sub>,  $M_2$  (SO<sub>4</sub>)<sub>3</sub> · 24H<sub>2</sub>O

Props Swelling characteristics.

where,  $M = Na^+, K^+, Rb^+, Cs^+, As^+, Tl^+, NH_4^+$ 

SiC SiO<sub>2</sub> + 2C (coke)  $\xrightarrow{2000 \text{ to}}$  Si + 2CO Si + C  $\xrightarrow{2000 \text{ to}}$  SiC diamond-like structure colourless

2500° C

to yellow solid in room temperature

#### When impurity is present

**Properties** 

- It is very hard and is used in cutting tools and abrasive powder (polishing material).
- It is very much inert. It is not being affected by any acid except  $H_3PO_4$ .
- It reacts with NaOH in presence of air.

 $\begin{array}{l} \text{SiC} + 2\text{NaOH} + \text{O}_2 \longrightarrow \text{Na}_2\text{SiO}_3 + \text{CO}_2 + \text{H}_2\text{O} \\ Producer \ gas: \qquad \text{CO} + \text{N}_2 + \text{H}_2 \\ Water \ gas: \qquad \text{CO} + \text{H}_2 \end{array}$ 

Water gas is having higher calorific value than producer gas. Therefore, in water gas, both CO and  $H_2$  burns while in producer gas  $N_2$  doesn't burn.

# Silicon

Silica is found in the free state in sand, flint and quartz and in the combined state as silicates like

Elemental silicon is obtained by the reduction of silica ( $SiO_2$ ) with high purity coke in an electric furnace.

 $SiO_2(s) + 2C(s) \longrightarrow Si(s) + 2CO(g)$ 

From silicon tetrachloride (SiCl<sub>4</sub>) or silicon chloroform (SiHCl<sub>3</sub>): Silicon of very high purity required for making semiconductors is obtained by reduction of highly purified silicon tetrachloride or silicon chloroform with dihydrogen followed by purification by zone refining.

$$\operatorname{SiCl}_4(l) + 2\operatorname{H}_2(g) \longrightarrow \operatorname{Si}(s) + 4\operatorname{HCl}(g)$$
  
 $\operatorname{SiHCl}_2(s) + \operatorname{H}_2(g) \longrightarrow \operatorname{Si}(s) + 3\operatorname{HCl}(g)$ 

Elemental silicon is very hard having diamond-like structure.

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$$M' = Al^{3+}, Cr^{3+}, Fe^{3+}, Mn^{3+}, Co^{3+}$$

 $\begin{array}{l} K_{2}SO_{4} \cdot Al_{2}(SO_{4})_{3} \cdot 24H_{2}O \\ (NH_{4})_{2}SO_{4} \cdot Al_{2}(SO_{4})_{3} \cdot 24H_{2}O \\ K_{2}SO_{4} \cdot Cr_{2}(SO_{4})_{3} \cdot 24H_{2}O \end{array}$ 

Potash alum Ammonium alum Chrome alum Ferric alum

 $(NH_4)_2 SO_4 \cdot Fe_2(SO_4)_3 \cdot 24H_2O$  Ferric alum Alums are used for coagulant, purification of water, Tanning of leather, Mordant in dying, antiseptic.

# Carbides

Covalent Carbide SiC and B<sub>4</sub>C

Interstitial Carbide MC (Transition element or inner transitional elements forms this kind of carbide.)

Interstitial carbide formation doesn't affect the metallic lusture and electrical conductivity. (:: No chemical bond is present, no change in property.)

Fe<sub>3</sub>C : Cementite

# **Carbon Family**

Silicon is particularly unreactive at room temperature towards most of the elements except fluorine.

Silicon combines with carbon at 2500 K forming silicon carbide (SiC) known as **carborundum**.

$$Si(s) + C(s) \xrightarrow{2500 \text{ K}} SiC(s)$$

#### Silicones

bu

It is organic silicon polymer

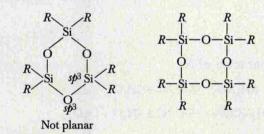
$$CCl_{4} + H_{2}O \longrightarrow No hydrolysis$$

$$CCl_{4} + H_{2}O \longrightarrow COCl_{2} + 2HCl$$
super heated steam
$$SiCl_{4} + H_{2}O \longrightarrow Si(OH_{4}) + 4HCl \xrightarrow{\Delta} -2H_{2}O SiO_{2}$$

$$R_{2}SiCl_{2} + H_{2}O \xrightarrow{-2HCl} R_{2}Si(OH)_{2} \xrightarrow{\Delta} + H_{2}O$$

$$R_{2}SiCl_{2} + H_{2}O \xrightarrow{-2HCl} R_{2}Si(OH)_{2} \xrightarrow{\Delta} + R_{2}O \xrightarrow{R} R_{2}O \xrightarrow$$

Silicons may have the cyclic structure also having 3, 4, 5 and 6 numbers of silicon atoms within the ring. Alcohol analog of silicon is known as *silanol*.



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$$R_{3}\text{SiCl} \xrightarrow{-H_{2}\text{O}} R_{3}\text{SiOH} \xrightarrow{-H_{2}\text{O}} R_{3}\text{Si} \longrightarrow R_{3}\text{Si} \longrightarrow Si$$

$$i\text{Cl}_{2} + R_{3}\text{SiCl} \xrightarrow{H_{2}\text{O}} \xrightarrow{-H_{2}\text{O}} \xrightarrow{-H_{2}\text{O}} \xrightarrow{-H_{2}\text{O}} \xrightarrow{-H_{2}\text{O}} \xrightarrow{R} R$$

R This end of the chain can't lie extended, hence using R<sub>3</sub>SiCl in a certain proportion we can

control the chain length of the polymer.  

$$Cl_3 + H_2O \longrightarrow R - Si(OH)_3 \xrightarrow{\Delta}$$
  
 $R - Si - O - S$ 

3-dimensional network

It provides the crosslinking among the chain making the polymer more hard and hence controlling the proportion of RSiCl<sub>2</sub> we can control the hardness of polymer.

#### Silica

 $R_2Si$ 

RSi

Pure silica is colourless, but sand is usually coloured yellow or brown due to the presence of ferric oxide as an impurity. Silicon dioxide is insoluble in water and all acids except hydrofluoric acid.

 $SiO_2(s) + 4HF(l) \longrightarrow SiF_4(l) + 2H_3O(l)$ 

It is also combines with metallic oxides at high temperature giving silicates e.g.,

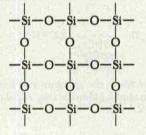
$$SiO_2(s) + CaO(s) \xrightarrow{\Delta} CaSiO_3(s)$$

When silica is heated strongly with metallic salts, silicates are formed and the volatile oxides are driven off as vapours.

 $SiO_2(s) + Na_2CO_3(s) \longrightarrow Na_2SiO_3(s) + CO_2(g)$ 

 $SiO_2(s) + Na_2SO_4(s) \longrightarrow Na_2SiO_3(s) + SO_3(g)$  $3\operatorname{SiO}_2(s) + \operatorname{Ca}_3(\operatorname{PO}_4)_2(s) \longrightarrow 3\operatorname{CaSiO}_3(s) + \operatorname{P}_2\operatorname{O}_5(g)$ 

Silica has a three-dimensional network structure :



#### Preparation of N<sub>2</sub>

- $NH_4NO_2 \xrightarrow{\Delta} N_2 + 2H_2O$
- $(NH_4)_2Cr_2O_7 \xrightarrow{\Delta} N_2 + 4H_2O + Cr_2O_3$

# SnCl, and SnCl<sub>4</sub>

R

 $Sn + 2HCl (hot conc.) \longrightarrow SnCl_2 + H_2 \uparrow$  $SnCl_2 \cdot 2H_2O \xrightarrow{\Delta} Sn(OH) Cl + HCl \uparrow + H_2O \uparrow$  $\Rightarrow$  Hence, anhy. SnCl<sub>2</sub> (*Cannot be obtained.*)

 $SnO + HCl \uparrow \{SnCl_2 + 4H_2O \longrightarrow$  $Sn(OH)_{4} + 4HCl \uparrow \text{ fumes comes out}$ 

$$\operatorname{SnCl}_2 + \operatorname{HCl} \longrightarrow \underbrace{\operatorname{HSnCl}_3 \xrightarrow{\operatorname{HCl}} \operatorname{H}_2 \operatorname{SnCl}_4}_{\operatorname{Chlorostannous acid}}$$

 $SnCl_4 + 2HCl \longrightarrow H_2SnCl_6$ (Hexachloro stannic (IV) acid)

$$SnCl_4 + 2NH_4Cl \longrightarrow (NH_4)_2 SnCl_6$$
  
(Colourless crystalline compound known as "pink salt".)

#### **Reduction Properties of SnCl**,

$$Sn^{+2} + 2Fe^{+3} \longrightarrow 2Fe^{+2} + Sn^{+4}$$

$$2 Cu^{+2} + Sn^{+2} \longrightarrow 2 Cu^{+} + Sn^{+4}$$

$$Hg^{+2} + Sn^{+2} \longrightarrow Hg \downarrow + Sn^{+4}$$

$$hNO_3 + SnCl_2/HCl \longrightarrow PhNH_2 + Sn^{+4}$$

$$K_2Cr_2O_7 + SnCl_2 + HCl \longrightarrow Cr^{+3} + Sn^{+4} + KCl + H_2$$

Formation of SnCl<sub>4</sub>

P

- (i)  $\operatorname{Sn}_{(molten)} + \operatorname{Cl}_2(excess) \longrightarrow \operatorname{SnCl}_4$ (dry)

 $(NH_4)_2 \cdot SnCl_6$  is known as 'pink salt'  $\Rightarrow$  Used as calico printing.  $Pb_3O_4 : 6PbO + O_2 \xrightarrow[> 470^{\circ}C]{} 2Pb_3O_4$  [In the same way, prove that

$$b_3O_4 + 4HNO_3$$
 (Cold conc.)

or (hot dil.)  $\longrightarrow$  2Pb(NO<sub>3</sub>)<sub>2</sub> + PbO<sub>2</sub> + 2H<sub>2</sub>O  $2Pb_{a}O_{a} + 6H_{a}SO_{a}$  $\rightarrow$  6PbSO, + 6H<sub>2</sub>O + O<sub>2</sub> But

$$\frac{21}{9} \frac{30}{4} + \frac{30}{12} \frac{30}{4} \longrightarrow \frac{31}{9} \frac{30}{10} \frac{1}{4} + \frac{30}{12} \frac{1}{2} + \frac{10}{2} + \frac{10}{2} \frac{1}{2} + \frac{10}{2} + \frac{10}{2} \frac{1}$$

 $PbO_2$ : Insoluble in water and HNO<sub>3</sub>, But, reacts with HCl + H<sub>2</sub>SO<sub>4</sub> (hot conc.) and in hot NaOH/KOH.

(i)  $Pb_3O_4 + HNO_3 \longrightarrow$ 

(ii) Pb  $(OAc)_2 + Ca(OCl)Cl + H_2O \longrightarrow$  $PbO_2$  [Brown (dark)] +  $CaCl_2$  +  $2CH_3$   $CO_2H$ 

Excess bleaching powder is being removed by stirring with HNO3.

$$\begin{array}{rcl} \mbox{Reaction} & \mbox{PbO}_2 + 4\mbox{HCl} & \longrightarrow \mbox{PbCl}_2 + \mbox{Cl}_2 + 2\mbox{H}_2\mbox{O}_2 \\ & 2\mbox{PbO}_2 + 2\mbox{H}_2\mbox{SO}_4 & \longrightarrow & 2\mbox{PbSO}_4 + 2\mbox{H}_2\mbox{O} + \mbox{O}_2 \\ & \mbox{PbO}_2 + 2\mbox{Na}\mbox{OH} & \longrightarrow & \mbox{Na}_2\mbox{PbO}_3 + \mbox{H}_2\mbox{O} \end{array}$$

# **Nitrogen Family**

 $\begin{array}{c|c} Ba(N_3)_2 & \xrightarrow{\Delta} Ba + 3N_2 \\ 2NaN_3 & \xrightarrow{\Delta} 2Na + 3N_2 \end{array} \end{array} Purest N_2 obtained by this$ method.

 $2NH_3 + 3NaOC1 \longrightarrow N_2 + 3NaCl + 3H_2O$ 

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 $2NO + 2Cu \longrightarrow 2CuO + N_2$ (red, overheated)

 Cl<sub>2</sub> passed into ligour NH<sub>3</sub>  $\begin{array}{rcl} 3\text{Cl}_2 + 2\text{NH}_3 & \longrightarrow & \text{N}_2 + 6\text{HCl} \\ 6\text{NH}_3 + 6\text{HCl} & \longrightarrow & 6\text{NH}_4\text{Cl} \end{array}$ 

$$3Cl_2 + 8NH_3 \longrightarrow N_2 + 6NH_4Cl$$

In this method, NH<sub>3</sub> conc. should not be lowered down beyond a particular limit.

 $3Cl_2 + NH_3 \longrightarrow NCl_3$ (Tremendously) + HClexplosive)

#### **Properties of N**<sub>2</sub>

Nitrogen is inert due to high bond energy. It is absorbed by hot metal like Ca, Mg, Al etc.

$$\begin{array}{ccc} 3Ca + N_2 & \longrightarrow & Ca_3N_2 \\ Bright hot 2Al + N_2 & \longrightarrow & 2AlN \end{array}$$

$$Al_2O_3 + 3C + N_2 \longrightarrow 2AlN + 3CO$$

(BN), Inorganic graphile

White slippery solid having 2D-sheet structure.

$$(BN)_{*} \xrightarrow{3000^{\circ}C} (BN)_{*}$$

3-D network structure similar to diamond (Borazon) which is harder than diamond and used for diamond cutting.

$$Na_2B_4O_7 + 2NH_4Cl \longrightarrow 2NaCl + 2NH_3 + 2B_2O_3 + H_2C$$

 $B_2O_3 + 2NH_3 \longrightarrow 2BN + 3H_2O$ 

N<sub>2</sub> can be absorbed by calcium carbide at the temp around 1000°C CaC2

 $\begin{array}{c} \text{CaC}_2 + \text{N}_2 \\ \text{Cyanamide ion} \end{array} \xrightarrow{1000^{\circ}\text{C}} \\ \begin{array}{c} \text{CaNCN} + \text{C} \\ \text{Nitrolium} \end{array}$ 

NH<sub>3</sub>

Ammonia can be prepared by nitrate or nitrite reduction.  $NO_3^-/NO_2^- + Zn \text{ or Al} + NaOH \longrightarrow NH_3$ 

+ 
$$[Zn (OH)_4]^2$$
 or  $[Al(OH)_4]^2$ 

Metal nitride hydrolysis

$$N^{3-} + 3H_2O \longrightarrow NH_3 \uparrow + 3OH^-$$

Haber's process 
$$N_2 + 3H_2 \xrightarrow[200-1000]{200-1000 atm} Pe/Mo$$

 $NH_3$  can't dried by  $H_2SO_4$ ,  $P_2O_5$  and anhy. CaCl<sub>2</sub> because they from adduct

 $CaCl_2 + 8NH_3 \longrightarrow CaCl_2 \cdot 8NH_3$ 

# **Properties**

It dissolves several electropositive metals like Li, Na, K, Rb, Cs, Sr, Ba etc.

Eg. K in liq  $NH_3 \Rightarrow$ 

- (i) blue in colour
- (ii) conducts electricity

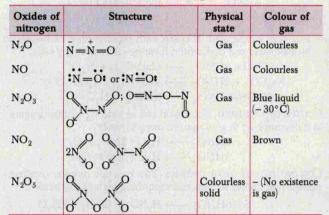
(iii) having reducing property

$$\mathbf{K} \longrightarrow \mathbf{K}^+_{\downarrow} + e^-_{\downarrow}_{\downarrow}$$
 it is the cause for above property  
$$\mathbf{K}^+(\mathbf{NH}_3)_n + (\mathbf{NH}_3)_n + \mathbf{K}^+(\mathbf{NH}_3)_n + \mathbf$$

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K <sub>2</sub> [Ni(CN) <sub>4</sub> ]	K in liq	K <sub>4</sub> [Ni(CN) <sub>4</sub> ]
Square planar	NH <sub>3</sub>	Tetrahedral
complex		complex

#### **Oxides of Nitrogen**



## Reaction with H<sub>2</sub>O and NaOH

1372	H <sub>2</sub> O	NaOH
(i)	$N_2O$ : Fairly soluble in water and produces neutral solution	
(ii)	NO : Sparingly soluble in water and produces the neutral solution.	
(iii)	$N_2O_3$ : 2HNO <sub>2</sub> Hence, it is known as anhydride of HNO <sub>2</sub> .	NaNO <sub>2</sub>
(iv)	$NO_2 : HNO_2 + HNO_3$	
( <b>v</b> )	Called mixed anhydride $N_2O_5: 2HNO_3$ called as anhydride of $HNO_3$	$NaNO_2 + NaNO_3$ $NaNO_3$

# Nitric acid, HNO<sub>3</sub>

It was named aqua forties (means strong water) by alchemists.

# Preparation

#### Laboratory Method

 $\text{KNO}_3 + \text{conc. } \text{H}_2\text{SO}_4 \longrightarrow \text{KHSO}_4 + \text{HNO}_3(\text{vap})$ Vapours of nitric acid evolved are condensed in a glass receiver. **Industrial Preparation** 

#### (A) Birkeland Eyde Process or arc process

- $N_2 + O_2 \xrightarrow{3000^{\circ}C} 2NO heat$ Step 1  $\begin{array}{c} \mathrm{NO} + \mathrm{O}_2 \longrightarrow \mathrm{NO}_2 \\ \mathrm{NO}_2 + \mathrm{H}_2 \mathrm{O} \longrightarrow \mathrm{HNO}_2 + \mathrm{HNO}_3 \end{array}$ Step 2 Step 3
  - $HNO_2 \longrightarrow HNO_3 + NO + H_2O$ Step 4

(B) Ostwald's Process Step 1

$$NH_3 + O_2 \xrightarrow{PLgauze} NO + H_2O + heat$$

Step 2 NO + 
$$O_2 \longrightarrow NO_3$$

Step 3 
$$NO_2 + H_2O \longrightarrow HNO_2 + HNO_3$$
  
Step 4  $HNO_3 \longrightarrow HNO_2 + NO + H$ 

$$ep 4 \qquad HNO_3 \longrightarrow HNO_2 + NO + H_2O$$

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#### Properties

#### **Physical**

Nitric acid usually acquires yellow colour due to its decomposition by sunlight into NO2.

$$4HNO_3 \xrightarrow{\text{Sunlight}} 4NO_2 + 2H_2O + O_2$$

#### Chemical

or

It is very strong acid. It reacts with basic oxides, carbonates, bicarbonates and hydroxides forming corresponding salts.

$$CaO + 2HHO_3 \longrightarrow Ca(NO_3)_2 + H_2O$$

$$Na_2CO_3 + 2HNO_3 \longrightarrow 2NaNO_3 + H_2O + CO_2$$

$$NaOH + HNO_2 \longrightarrow NaNO_2 + H_2O$$

Oxidizing nature Nitric acid acts as a strong oxidizing agent as it decomposes to give nascent oxygen easily.

 $\begin{array}{ccc} 2HNO_3 \longrightarrow H_2O + 2NO_2 + O \\ 2HNO_3 \longrightarrow H_2O + 2NO + 3O \end{array}$ 

Oxidation of non-metals The nascent oxygen oxidizes various non-metals to their corresponding highest oxy acids.

$$\begin{array}{c} \mathrm{S} + 6\mathrm{HNO}_3 \longrightarrow \mathrm{H}_2\mathrm{SO}_4 + 6\mathrm{NO}_2 + 2\mathrm{H}_2\mathrm{O}\\ \mathrm{conc, and hot}\\ \mathrm{C} + 4\mathrm{HNO}_3 \longrightarrow \mathrm{H}_2\mathrm{CO}_3 + 4\mathrm{NO}_2 + 2\mathrm{H}_2\mathrm{O}\\ \mathrm{2P} + 10\mathrm{HNO}_3 \longrightarrow 2\mathrm{H}_3\mathrm{PO}_4 + 10\mathrm{NO}_2 + 2\mathrm{H}_2\mathrm{C}\\ \mathrm{conc. and heat} \end{array}$$

- $I_2 + 10HNO_3 \longrightarrow 2HIO_3 + 10NO_2 + 4H_2O_3$ conc. and heat
- Metalloids like non-metals also form highest oxy acids.  $2As + 10HNO_3 \longrightarrow 2H_3AsO_4 + 10NO_2 + 2H_2O_3$

# **Oxygen Family**

# Sulphur

#### Allotropes

(i) Rhombic or  $\alpha$ -sulphur. (ii) Monoclinic or \beta-sulphur. (iii) a-sulphur

95.5	°C
$S(\alpha) =$	$\Rightarrow$ S( $\beta$ )
below	above
95.5°C	95.5°C

#### Amorphous forms are

(i) Plastic sulphur (ii) Milk of sulphur (iii) Colloidal sulphur Viscosity of 'S' with temperature show irregular variation:

(m.p of S  $\longrightarrow$  112.8°C).

- (i) >112.8°C to 160°C  $\Rightarrow$ slow decreases due to S<sub>8</sub> rings slip and roll over one another easily.
- (ii) >160°C, increases sharply due to breaking of  $S_8$  rings into chains and polymerses into large size chain.

(iii) 190°C, again large chains are being broken into small chain. Milk of Sulphur

Powdered 'S' + Ca(OH)<sub>2</sub> suspension  $\longrightarrow$  Solution  $\xrightarrow{\text{Acidified}}$ Milk of S

 $12 \text{ S} + 3 \text{ Ca(OH)}_2 \longrightarrow 2 \text{ CaS}_5 + \text{ CaS}_2\text{O}_3 + 3 \text{ H}_2\text{O}$ 

 $2 \operatorname{CaS}_5 + \operatorname{CaS}_2O_3 + 6 \operatorname{HCl} \longrightarrow 3 \operatorname{CaCl}_2 + 12 \operatorname{S} + 3 \operatorname{H}_2O$ Colloidal Sulphur

$$Na_2S_2O_3 + 2HCl \longrightarrow 2NaCl + H_2O + SO_2 + S_3$$

As + 5 HNO<sub>3</sub> 
$$\longrightarrow$$
 H<sub>3</sub>AsO<sub>4</sub> + 5NO<sub>2</sub> + H<sub>2</sub>O  
conc. and hot

Action on Metals Primary action of nitric acid is to produce hydrogen in the nascent form. Before this hydrogen is allowed to escape, it reduces the nitric acid into number of products like NO<sub>2</sub>, NO, N<sub>2</sub>O, N<sub>2</sub> or NH<sub>3</sub> according to the following reactions:

$$\begin{array}{l} \text{Metal} + \text{HNO}_3 \longrightarrow \text{Nitrate} + \text{H} \\ 2\text{HNO}_3 + 2\text{H} \longrightarrow 2\text{NO} + 2\text{H}_2\text{O} \\ 2\text{HNO}_3 + 6\text{H} \longrightarrow 2\text{NO} + 4\text{H}_2\text{O} \\ 2\text{ HNO}_3 + 10\text{ H} \longrightarrow \text{N}_2 + 6\text{ H}_2\text{O} \\ \end{array}$$

 $2 \text{ HNO}_3 + 16 \text{ H} \longrightarrow 2 \text{ NH}_3 + 6 \text{ H}_2\text{O}$ The progress of the reaction is controlled by a number of factors:

(a) The nature of the metal,

- (b) The concentration of the acid,
- The temperature of the reaction, (c)
- (d) The presence of other impurities.

Concentration of Nitric Acid	Metal	Main Products
Very dilute HNO <sub>3</sub> (6%)	Mg, Mn	$H_2$ + Metal nitrate
	Fe, Zn, Sn	$NH_4NO_3$ + metal nitrate + $H_2O$
	Pb, Cu, Ag, Hg	NO + metal nitrate + $H_2O$
Dilute HNO <sub>3</sub> (20%)	Fe, Zn	$N_2O$ + metal nitrate + $H_2O$
	Sn	$NH_4NO_3 + Sn(NO_3)_2$
Conc. HNO <sub>3</sub> (70%)	Zn, Fe, Pb, Cu Ag	$NO_2$ + metal nitrate + $H_2O$
	Sn	$NO_2 + H_2 SnO_3$
		Metastannic acid

$$2H_{2}S + SO_{2} \longrightarrow 3S \downarrow + 2H_{2}O$$

## H<sub>2</sub>S

or

Fused CaCl<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub> (dehydrated)  $P_2O_5$  etc. are used as drying agent for this gas but not  $H_2SO_4$ , because

$$H_2SO_4 + H_2S \longrightarrow 2H_2O + SO_2 + SO_2$$

**Reducing nature** 

$$KMnO_4 + H_2S + H_2SO_4 \longrightarrow S + Mn^{2+}$$

$$H_2Cr_2O_7 + H_2S + H_2SO_4 \longrightarrow Cr^{3+} + S +$$

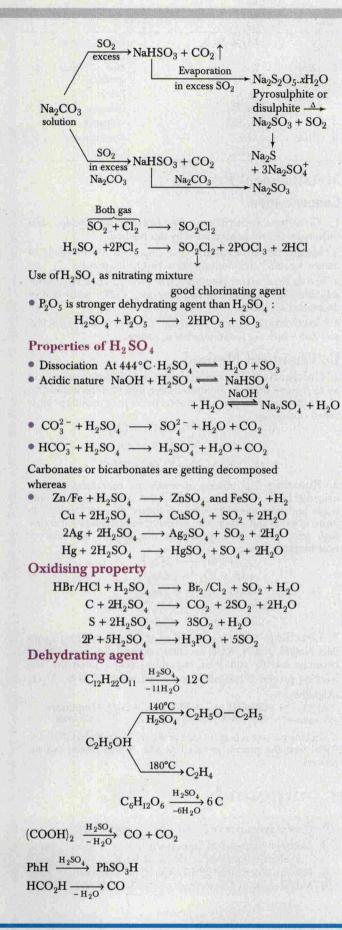
 $HNO_3 + H_2S \longrightarrow S + NO_2 + H_2O$ 

Absorbent: NaOH, KOH, PbNO<sub>2</sub> solution TTO OTTNO

$$PD(NO_2)_3 + H_2S \longrightarrow 2HNO_3 + PDS (Diack)$$

SO<sub>2</sub>

$$\begin{array}{c} \mathrm{Cu}+2\mathrm{H}_2\mathrm{SO}_4\ (\mathrm{conc.}) \longrightarrow \mathrm{CuSO}_4+2\mathrm{H}_2\mathrm{O}+\mathrm{SO}_2\\ \mathrm{Hg}+\mathrm{H}_2\mathrm{SO}_4 \longrightarrow \mathrm{HgSO}_4+\mathrm{H}_2\mathrm{O}+\mathrm{SO}_2\\ 2\mathrm{Ag}+\mathrm{H}_2\mathrm{SO}_4 \longrightarrow \mathrm{Ag}_2\mathrm{SO}_4+\mathrm{H}_2\mathrm{O}+\mathrm{SO}_2\\ \mathrm{S}+2\mathrm{H}_2\mathrm{SO}_4 \longrightarrow 3\mathrm{SO}_2+2\mathrm{H}_2\mathrm{O}\\ (\mathrm{Charcoal})\,\mathrm{C}+2\mathrm{H}_2\mathrm{SO}_4 \longrightarrow \mathrm{CO}_2+2\mathrm{SO}_2+2\mathrm{H}_2\mathrm{O}\\ \mathrm{NaHSO}_3+\mathrm{H}_2\mathrm{SO}_4 \longrightarrow \mathrm{NaHSO}_4+\mathrm{H}_2\mathrm{O}+\mathrm{SO}_2\\ \end{array}$$



# **Sodium Thiosulphate**

#### Preparation

Boiling  $Na_2SO_3sol^n$ . + S (powder)

$$Na_2S_2O_3 \xrightarrow{Eavporation} Na_2S_2O_3 \cdot 5H_2O$$
, monoclinic crystal  $Na_2CO_3$  excess

SO<sub>2</sub> passed

$$\begin{cases} Na_2CO_3 + 2SO_2 + H_2O \longrightarrow 2NaHSO_3 + CO_2 \\ 2 NaHSO_3 + Na_2CO_3 \longrightarrow Na_2SO_3 + H_2O + CO_2 \end{cases}$$

#### **Properties**

(i)  $4Na_2S_2O_3 \xrightarrow{\Delta} Na_2S_5 + 3Na_2SO_4$ 

(ii) 
$$\operatorname{Na}_2 \operatorname{S}_2 \operatorname{O}_3 + 2\operatorname{H}^+ \xrightarrow{\Delta} \operatorname{H}_2 \operatorname{S}_2 \operatorname{O}_3 \longrightarrow \operatorname{H}_2 \operatorname{O} + \operatorname{SO}_2 + \operatorname{S} \downarrow$$
  
(White turbidity

#### Reaction

 $Na_2S_2O_3 + I_2 \longrightarrow S_4O_6^2 + 2I^-$ (i)  $Cl_2 - water \longrightarrow SO_4^2 + S + 2HCl$  $Br_2 - water \longrightarrow SO_4^2 - + S + 2HBr$ 

But no suitable indicator {reaction may occur in alkaline}  $4OI^- + 2OH^- \longrightarrow 2SO_1^2 + 4I^- + H_2O_1$ 

$$4\text{Cl}_2 + 5\text{H}_2\text{O} \longrightarrow \text{Na}_2\text{SO}_4 + 8\text{HCl} + \text{H}_2\text{SO}_4$$

$$H_2O_2$$

•  $Na_2O_2 + H_2O$  (ice cold water)  $\rightarrow 2NaOH + H_2O_2$ 

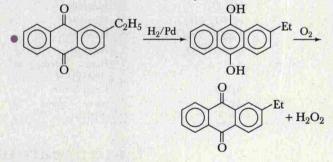
•  $BaO_2 + H_2SO_4 \longrightarrow BaSO_4 + H_2O_2$ Insulated of  $H_2SO_4, H_3PO_4$  is prepared now-a-days because  $H_2SO_4$  catalyses the decomposition of  $H_2O_2$  whereas  $H_3PO_4$ favours restore it.

 $\begin{array}{ccc} 3BaO_2 \ +2H_3PO_4 \ \longrightarrow \ Ba_3(PO_4)_2 \ + \ 3H_2O_2 \\ and \ Ba_3(PO_4)_2 \ + \ 3H_2SO_4 \ \longrightarrow \ 3BaSO_4 \ + \ 2H_3PO_4 \end{array}$ (reused again)

Electrolysis of 50% H<sub>2</sub>SO<sub>4</sub> using high current density.  $2H_{2}SO \implies 2H^{+} + 2H_{2}SO_{+}$ 

$$2H_2SO_4^{-} \longrightarrow H_2S_2O_8 + 2e^{-}$$
 [At anode]  
$$2H^+ + 2e^{-} \longrightarrow H_2$$
 [At cathode]

$$H_2S_2O_8 + 2H_2O \longrightarrow 2H_2SO_4 + H_2O_2$$



#### **Properties**

Acidic nature  $H_2O_2 + 2NaOH \longrightarrow Na_2O_2 + H_2O$ It is oxidant as well as reductant.  $H_2O_2 + 2H^+ + 2e^- \longrightarrow 2H_2O$  [reaction in acidic medium]  $H_2O_2 + 2e^- \longrightarrow 2OH^-$ [reaction in alkali medium]

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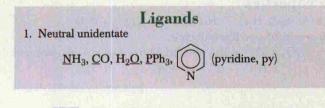
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Oxidizing Properties
$PbS + 4H_2O_2 \longrightarrow PbSO_4 + 4H_2O$
$2\mathrm{KI} + \mathrm{H}_2\mathrm{O}_2 \longrightarrow 2\mathrm{KOH} + \mathrm{I}_2$
$\begin{bmatrix} X_2 + H_2O & \longrightarrow & 2HX + O_2, X = Cl, Br. \end{bmatrix}$
$ S.R.P \text{ order of } Cl_2 > Br_2 > H_2O_2 > I_2 $
$H_2S + H_2O_2 \longrightarrow S \downarrow + 2H_2O$
Reducing Properties
$Ag_2O + H_2O_2 \longrightarrow 2Ag + H_2O + O_2$
$O_3 + H_2O_2 \longrightarrow H_2O + 2O_2$
$MnO_2 + H_2O_2 + H_2SO_4 \longrightarrow MnSO_4 + 2H_2O + O_2$
$X_2 + H_2O_2 \longrightarrow 2HX + O_2 [X=Cl, Br]$
$2$ KMnO <sub>4</sub> + $5$ H <sub>2</sub> O <sub>2</sub> + $3$ H <sub>2</sub> SO <sub>4</sub> $\longrightarrow$
$2\mathrm{MnSO}_4 + \mathrm{K}_2\mathrm{SO}_4 + 5\mathrm{O}_2 + 8\mathrm{H}_2\mathrm{O}_3$
$NaOCl + H_2O_2 \longrightarrow NaCl + H_2O + O_2$
$NaIO_4 + H_2O_2 \longrightarrow NaIO_3 + H_2O + O_2$

# **Metallurgy**

#### **Metals and Their Ores/Minerals**

1.	Iron	FeS2	Iron pyrite
		FeCO <sub>3</sub>	Siderites
	1. 영화 전	Fe <sub>2</sub> O <sub>3</sub>	Red haematite
	9 ( <b>10</b> 11=11	$2Fe_2O_3 \cdot 3H_2O$	Brown haematite or limonite
		Fe <sub>3</sub> O <sub>4</sub>	Magnetite
2.	Tin	SnO <sub>2</sub>	Tin stone or cassiterite
		$Cu_2S \cdot FeS \cdot SnS_2$	Stannite
3.	Lead	PbS	Galena
		PbCO <sub>3</sub>	Anglesite
	and the first	2 Pb(OH) <sub>2</sub> · PbCO <sub>3</sub>	White lead
ŧ.	Copper	Cu <sub>2</sub> O	Cuprite
		CuFeS <sub>2</sub>	Copper pyrite
	6.56	Cu <sub>2</sub> S	Copper glance
5.	Aluminium	Al <sub>2</sub> O <sub>3</sub> ·2H <sub>2</sub> O	Bauxite
	and the first of	Al <sub>2</sub> O <sub>3</sub>	Corundum
	are.	KAlSi <sub>3</sub> O <sub>6</sub>	Feldspar
		2 NaF · AlF <sub>3</sub> or Na <sub>3</sub> AlF <sub>6</sub>	Cryolite
	1.1.1.1.1.1	$K_2SO_4 \cdot Al_2(SO_4)_3 \cdot 24H_2O$	Alum
		$K_2O \cdot 3Al_2O_3 \cdot 6SiO_2 \cdot 2H_2O$	Mica
5.	Magnesium	KCl · MgCl <sub>2</sub> · 6H <sub>2</sub> O	Carnalite
		MgCO <sub>3</sub> · CaCO <sub>3</sub>	Dolomite
		MgCO <sub>3</sub>	Magnesite
		$MgSO_4 \cdot 7H_2O$	Epsomite
	0.000	$MgSO_4 \cdot 7H_2O$	Kiesserite
	1.1.1.1.1.1.1	CaMg (SiO <sub>3</sub> ) <sub>4</sub>	Asbestos
7.	Silver	AgCl	Horn silver or chloropyrite
	10.11 2.12	AgNO <sub>3</sub>	Lunar caustic
	19.15	Ag <sub>2</sub> S	Silver glance or Argentite



		$3Ag_2S \cdot Sb_2S_3$	Ruby silver or pyrogyrite
8.	Zinc	ZnS	Zinc blende or sphalerite
	a sub a	ZnO	Zincite
	and a start	ZnCO <sub>3</sub>	Calamine
	104109	Zn <sub>2</sub> SiO <sub>4</sub>	Willmenite
9.	Gold	AuBi	Bismuth surite
	1.200	AuTe <sub>2</sub>	Calaverite

## **Metallurgical Process**

#### Concentration

1. Gravity separation or levigation Oxides and carbonates ore are concentrated by this method.

2. Magnetic separation The impurities are magnetic in nature. e.g.,  $SnO_2$  (Non-magnetic) in Fe<sub>3</sub>O<sub>4</sub> (magnetic).

3. Froth floatation process The process is best suitable for sulphide ores. Activator in this process is  $CuSO_4$  while that of depressant in NaCN.

4. Electrostatic concentration This is used to separate PbS and ZnS which are found together in nature.

#### **B.** Chemical Method

1. Calcination The concentrated ore is heated in absence of air to remove water or moisture from a hydrated oxide and  $CO_2$  from a carbonate ore at a temperature below their melting point, is called calcination

$$\begin{array}{c} Al_2O_3 \cdot 2H_2O \xrightarrow{\Delta} Al_2O_3 + 2H_2O \\ CaCO_3 \xrightarrow{\Delta} CaO + CO_2 \\ Fe_2O_3 \cdot 3H_2O \xrightarrow{\Delta} Fe_2O_3 + 3H_2O \end{array}$$

2. Roasting The process in which the concentrated ore is heated in blast of air (or excess of  $O_2$ ) and ore gets converted into oxide and impurities like sulphur, arsenic are also oxidized in forms of oxide and is removed, are called roasting. It requires very high temperature and specialized furnace like bassemer or reverberatory furnace.

$$S + O_2 \longrightarrow SO_2 \uparrow$$

$$4AS + 3O_2 \longrightarrow 2As_2O_3$$

$$4FeO + O_2 \longrightarrow 2Fe_2O_3$$

$$2Cu_2S + 3O_2 \longrightarrow Cu_2O + 2SO_2$$

$$2ZnO + 3O_2 \longrightarrow 2ZnO + 2SO_2$$

**3. Leaching** It involves treatment of ore with leaching agents (like NaOH, NaCN, KCN or other reagents) due to which ore becomes soluble and their impurities remain insoluble. The leaching process is basically done in extraction of Al by  $Al_2O_3$  (Alumina).

$$\begin{array}{c} \mathrm{Al}_2\mathrm{O}_3 \\ \overset{}{}_{\text{ith impurities}} + \underbrace{\mathrm{2NaOH}}_{\mathrm{Leaching \, agant}} \longrightarrow \underbrace{\mathrm{2NaAlO}_3 + \mathrm{H}_2\mathrm{O}}_{\mathrm{Soluble}} + \underbrace{\mathrm{Impurities}}_{\mathrm{Insoluble}} \end{array}$$

If leaching process is done in case of Ag and Au with NaCN (0.4 to 0.8%) then the process is called as Mac-Arthur Forrest cyanide process.

# **Coordination Compounds**

- 2. Univalent unidentate F<sup>-</sup>, Cl<sup>-</sup>, Br<sup>-</sup>, I<sup>-</sup>, OH<sup>-</sup>, CN<sup>-</sup>
- 3. Neutral bidentate : en, bipy, phen
- 4. Univalent bidentate acac, DMG, Glycine
- 5. Bivalent bidentate : Oxalate, sulphate, carbonate
- 6. Multidentate or Flexidentate : Dien, Tren, EDTA

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- 7. Ambidentate : NCS<sup>-</sup>, NO<sup>-</sup><sub>2</sub>, CN<sup>-</sup>
- 8. Bridging : Cl<sup>-</sup>, OH<sup>-</sup>, NH<sup>2</sup><sub>2</sub>, CO, NCS<sup>-</sup>

#### **Polydentate Ligands** Abbreviation Structure Name $H_2N_{NH_2}$ Ethylenediamine en 2, 2-bipyridyl bipy 1, 10-phenanthroline phen (phen) Acetylacetanato Acac CH3 Oxalate Ox 000-000 gly Glycinato NH Dimethylglyoximate DMG Diethylenetriamine dien Triethylenetetramine tren CHo $CH_2$ CH2-NH NH CH<sub>2</sub> CH2-NH2 H2N-CH

# Isomerism

## **Structural Isomerism**

- (i) **Polymerization isomerism** Example  $[Pt(NH_3)_2Cl_2]$ ,  $[Pt(NH_3)_4][PtCl_4], [Pt(NH_3)_4][Pt(NH_3)Cl_3]_2$ .
- (ii) **Ionization isomerism**  $[Co(NH_3)_5Br]SO_4$  is red-violet. while  $[Co(NH_3)_5SO_4]Br$  is red.
- (iii) **Hydrate isomerism** Three isomers of  $CrCl_3$ .  $6H_2O$  are known. From conductivity measurements and quantitative precipitation of the ionized chlorine, they are confirmed. Complex  $[Cr(H_2O)_5Cl]Cl_2 \cdot H_2O$

$$[Cr(H_2O)_4]Cl_2 \cdot Cl \cdot 2H_2O$$

Conc. H<sub>2</sub>SO<sub>4</sub> removes lattice water and not the coordinated water molecules.

- (iv) Linkage isomerism Two different complexes  $[CO(NH_3)_5(NO_2)]Cl_2$  and  $[Co(NH_3)_5(ONO)]Cl_2$  have been prepared, each containing the NO<sub>2</sub> group in the complex ion with different head.
- (v) Coordination isomerism When both cation and anion are complex ions, then the ligands can exchange position between the cation and the anion.

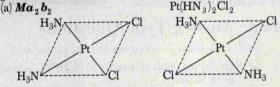
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 $[Cr(NH_3)_6][Co(CN)_6]$  and  $[Co(NH_3)_6][Cr(CN)_6]$  $[Co(en)_3][Cr(C_2O_4)_3]$  and  $[Co(en)_2(C_2O_4)][Cr(en)(C_2O_4)_2]$ 

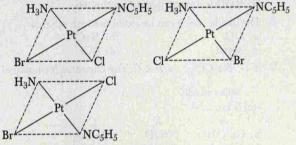
#### **Stereo Isomerisms**

(i) Geometrical isomerism or *cis-trans* isomerism It occurs when ligands can assume different positions around rigid bounds with the metal ion.

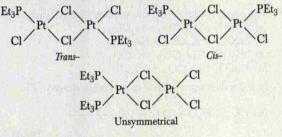
1. For square planar complexes  $Ma_4$ ,  $Ma_3b$  or  $Mab_3$  where, a and b are monodentate ligands, the geometrical isomerism is not possible. The square planar complexes,  $Ma_2b_2$ ,  $Ma_2bc$ , Mabcd and  $M(AA)_2$ ,  $M(AB)_2$  where AA and AB represent symmetrical and unsymmetrical chelating ligands given geometrical isomers.



(b)  $Ma_2bc$  [Pt (NH<sub>3</sub>)<sub>2</sub>(Cl) (Br)] (c) Mabcd [Pt(NH<sub>3</sub>)(C<sub>5</sub>H<sub>5</sub>N)(Cl)(Br)]



(d) Bridged binuclear planar complexes like [Pt(PEt<sub>3</sub>)Cl<sub>2</sub>]<sub>2</sub> may exist in three isomeric forms :





- 1. Six coordinated octahedral complexes of the type  $Ma_4b_2$ ,  $Ma_3b_3$ ,  $Ma_3b_2c$ ,  $Ma_3bcd$ ,  $Ma_2b_2cd$ ,  $Ma_2b_2cd$ ,  $Ma_2bcde$  Mabcdef would all give geometrical isomers. Systems with one or two bidentate ligands and rest monodentate would also give geometrical isomers.
- 2. A number of isomers are possible whether they can be isolated or separated is a different question which depends on so many factors. As we increase the number of different ligands, the possible number of isomers increases.
- 3.  $Ma_4b_2$  type of complex would give only two isomers *cis* and *trans*.
- 4.  $Ma_3b_3$  gives two isomers facial (fac-) and meridional (mer-) isomers. In the former (fac-) three ligands of one type form one triangular face of the octahedron and the other three on the opposite face. In the latter (mer-) one set of these ligands are arranged around an edge of the octahedron whereas the other set occupies the opposite edge as shown in figure.
- 5. Mabcdef is expected to give 15 isomers.  $(6C_2)$ . a to f are unidentate ligands.