Basic	Exercise									
1.	Which of the following									
	(1) Haematite	(2) Limonite	(3) Cassiterite	(4) Magnetite						
Ans.	(3)									
2.	Aluminium is obtained	from Al ₂ O ₃ by this method	I							
	(1) Thermal reduction.		(2) Hydro metallurgica	l method.						
	(3) Electrolytic reducti	on.	(4) Reduction by iron.							
Ans.	(3)									
3.	Zinc blende on roasting in air gives :-									
	(1) Zinc carbonate	(2) SO ₂ and ZnO	(3) ZnS and $ZnSO_4$	(4) CO ₂ and ZnO						
Ans.	(2)									
4.	Litharge is a mineral of	; -								
	(1) Magnesium	(2) Lithium	(3) Lead	(4) Zinc						
Ans.	(3)									
5.	The oxide cannot be re	The oxide cannot be reduced by coke								
	(1) Cu2O, K2O	(2) Fe ₂ O, ZnO	(3) CaO, K_2 O	(4) PbO, Fe_3O_4						
Ans.	(3)									
6.	Chemical formula of ho	orn silver is:-								
	$(1) Ag_2S$	(2)AgCl	$(3) AgNO_3$	(4) Ag2S. Sb2S3						
Ans.	(2)									
7.	An example of halide ores is:-									
	(1) Galena	(2) Bauxite	(3) Cinnabar	(4) Cryolite						
Ans.	(4)									
8.	Which is not a basic flu	ıx :-								
	(1) Silica	(2) Lime stone	(3) Calcite	(4) Quick lime						
Ans.	(1)									
9.	Iron pyrites ore is cond	centrated by:-								
	(1) Froth floatation	(2) Electrolysis	(3) Roasting	(4) Magnetic separation						
Ans.	(1)									
10.	Which of the following	g metal is extracted by el	ectrolytic reduction process	s of its halide are :-						
	(1) Copper	(2) Iron	(3) Sodium	(4) Aluminium						
Ans.	(3)									
11.	_	g metal can not be extracted								
	(1) Lead	(2) Zinc	(3) Iron	(4) Aluminium						
Ans.	(4)									

The main reducing agent for the extraction of a metal in a blast furnace is:-

The flux used in extraction of Iron from haematite in the blast furnace is:-

(2) Lime stone

(3) Carbon dioxide

(3) Phosphorus chloride

(2) Carbon

12.

Ans.

13.

Ans.

(1) Coke

(1) Silica

(4)

(2)

1

(4) Carbon monoxide

(4) Calcium phosphate

14.	The reduction of Cr ₂ O ₃ , by heating it with aluminium is known as:-									
	(1) Smelting	(2) Roasting	(3) Calcination	(4) Aluminothermic process						
Ans.	(4)									
15.	Which of the following is obtained by hydrometallurgy:-									
	(1) Copper	(2) Gold	(3) Silver	(4) All of these						
Ans.	(4)									
16.	Aluminium is purified by	:-								
	(1) Roasting	(2) Sublimation	(3) Electrolytic refining	(4) Reduction with carbon						
Ans.	(3)									
17.	In Goldschmidt thermite	process, reducing agent is:-								
	(1) Fe	(2) Na	(3) Ca	(4)Al						
Ans.	(4)									
18.	Heating pyrites in air to remove sulphur is known as:-									
	(1) Roasting	(2) Calcination	(3) Smelting	(4) Fluxing						
Ans.	(1)									
19.	Liquation process is used		(2) T:	(4) A 11						
A	(1) Bismuth	(2) Lead	(3) Tin	(4) All						
Ans. 20.	(4) A mineral is called ore if									
20.		(1) Metal present in the mineral is costly								
	(2) A metal can be extracted from it									
	(3) A metal can be extracted profitably from it									
	(4) A metal can not be ext	-								
Ans.	(3)	ructed from it								
21.		used in the extraction of:-								
-1.	(1) Cu & Pb	(2) Zn & Hg	(3) Cu & Al	(4) Fe & Pb						
Ans.	(1)	(2) 231 66 118	(5) 64 661 11	(1)100010						
22.	In thermite process, thermite mixture is:-									
	(1) Al powder + sulphide		(3) Na + Oxide	(4) Al powder + oxide						
Ans.	(4)	, ,		() 1						
23.	* *	g hydrated Alumina into an	hydrous Alumina is called:-							
	(1) Roasting	(2) Calcination	(3) Smelting	(4) Dressing						
Ans.	(2)			.,						
24.		s in which a metal is obtain	ed in a fused state is called:-							
	(1) Smelting	(2) Roasting	(3) Calcination	(4) Froth floatation						
Ans.	(1)	-								
25 .	In the extraction of coppe	er, metal is formed in the Be	ssemer converter due to reac	etion:-						
	$(1) Cu2S + 2Cu2O \rightarrow 6C$	$u + SO_2$	$(2) Cu2S \rightarrow 2Cu + S$							
	(3) Fe + Cu ₂ O \rightarrow 2Cu + FeO (4) 2Cu ₂ O \rightarrow 4Cu + O ₂									
Ans.	(1)		2							
26 .	* *	g of copper, Ag and Au are:	found:-							
	(1) On cathode	(2) On anode	(3) In the anodic mud	(4) In the cathodic mud						
Ans.	(3)		• •							

21.	Consider:										
	(a) Copper blende = C	u ₂ O	(b) Chromite = Magnetic separation.								
	(c) Bauxite = $Al_2O_3.2H$,O	(d) Liquation = Liquid metals e.g. Hg								
	Which is/are not corre	=									
	(1) (a) only	(2) (b) only	(3) (d) only	(4) (a) & (d) both							
Ans.	(4)										
28 .	Silver can be separated	from lead by:-									
	(1) Distillation	(2) Amalgamation	(3) Filtration	(4) Cupellation							
Ans.	(4)										
29 .	In blast furnace this is a	In blast furnace this is acting as reducing agent at lower part :-									
	(1) CO	(2) H ₂	(3) C	(4) None							
Ans.	(3)										
30 .	Which of the following metals can not be extracted by carbon reduction process:—										
	(1) Pb	(2) Al	(3) Sn	(4) Zn							
Ans.	(2)		. ,								
31.		ture obtained in theregion	of the blast furnace used in	n extraction of iron:-							
	(1) Reduction	(2) Combustion	(3) Fusion	(4) Slag formation							
Ans.	(2)			., .							
32 .		hromite (FeO. Cr ₂ O ₃) is do	ne by :-								
	(1) Leaching process	(2) Magnetic separation	-	(4) Calcination							
Ans.	(2)	., .	,	. ,							
33 .		Which of the following process involves smelting									
	$(1) 2 PbS + 3O_2 \rightarrow 2I$		$(2) Al_2O_3. 2H_2O \rightarrow A$	$l_2O_3 + 2H_2O$							
	$(3) \operatorname{Fe_2O_3} + \operatorname{CO} \to 2\operatorname{F}$		$(4) \operatorname{Cr}_2 \operatorname{O}_3 + 2\operatorname{Al} \to \operatorname{A}$								
Ans.		2002	(1) 61263 211 , 11								
34.	Out of the following, which ores are calcinated during extraction:										
0 1.	(a) Copper pyrites	(b) Malachite	(c) Bauxite								
	Correct answer is :-	(b) Manachite	(c) Buarite								
	(1) a, b, c	(2) b, c	(3) Only a	(4) All							
Ans.	(2)	(=) 0, 0	(e) emj u	(1)1211							
35 .	* *	match are incorrect :-									
00.	-	Which of the following match are incorrect:- (a) Goldschmidt aluminothermite process - Cr ₂ O ₃									
		(a) Goldschillid aruninotherinite process - Ci ₂ O ₃ (b) Mac Arther cyanide process - Fe									
	(c) Mond process - Ni	_									
	(d) Van Arkel process										
	(1) a, c	(2) c, d	(3) b, d	(4) a, b							
Ans.	(3)	(=) 0, u	(5) 5, 4	(1) 4, 0							
36 .		rocess (electrolysis of fused sa	alt) is employed to extract	t:-							
	(1) Lead	(2) Silver	(3) Sodium	(4) Copper							
Ans.	(3)	(-) =	(5) Commit	(.) 50pp							
37 .		per from pyrites, iron is remo	ved as:-								
J	(1) $FeSO_4$ (2) $FeSiO_3$ (3) Fe_3O_4 (4) Fe_2O_3										
Ans.	(1) 1 cs o ₄ (2)	(-)1 00103	(-)3-4	(.) 2 -2 -3							
	(-)										

38 .	Which one of the following metals can not be extracted by using Al as a reducing agent :-											
	(1) Na	a from Na	$_{2}$ O	(2) C	r from Cr ₂ C	O_3	(3) Mn fron	n Mn	O_2	(4) V	from V ₂ O ₅	
Ans.	(1)											
39 .	In the electrolytic refining for aluminium extraction the electrolyte used is:-											
	(1) Fl	uorides o	fAl, Na a	ınd Ba			(2) Al(0	OH) ₃ in	NaOH so	olution	
	(3) An aqueous solution of $Al_2(SO_4)_3$						(4) Mol	lten Al ₂	O_3		
Ans.	(1)											
40 .	Which one is mismatched :-											
	(1) Po	oling – re	efining o	f copper			(2) Cupella	tion	– refin	ing of sil	ver	
	(3) Si	melting –	- An oxic	dation pr	rocess		(4) Roastin	g - I	An oxi	dation pr	ocess	
Ans.	(3)											
41.	Whic	h metal o	can be pu	urified by	y distillatio	on :-						
	(1) Cu	ı		(2) A	. g		(3) Fe			(4) H	g	
Ans.	(4)											
42.	Carbon cannot be used in the reduction of Al ₂ O ₃ because :-											
	(1) it is an expensive											
	(2) the enthalpy of formation of CO_2 is more than that of Al_2O_3											
	(3) pure carbon is not easily available											
	(4) th	e enthal	y of for	mation o	of Al ₂ O ₃ is	too hig	gh					
Ans.	(4)											
43.	Match list I with list II and select the correct answer using the codes given below the lists											
			List 1	I			List II					
	A. Va	n Arkel i	method		I.	Purif	ication of titani	um				
	B. Sc	olvay pro	cess		II.	Manı	Manufacture of Na ₂ CO ₃					
	C.	Cupel	lation		III.	Purification of copper						
	D.	Poling	3		IV.	Refining of silver						
	Code	s:										
			A	В	C	D			A	В	C	D
		(1)	I	II	IV	Ш	(2))	II	I	III	IV
		(3)	IV	II	I	Ш	(4))	III	I	II	IV
Ans.	(1)											
44.	Anod	e mud ol	otained a	ıfter elec	trolytic re	fining o	of copper conta	ins :	-			
	$(1) A_{2}$	g		(2) A	u		(3) Pt			(4)A	11	
Ans.	(4)											
45.	Matte	e :-										
	(1) C	$u_2S + FeS$	S	(2) C	$Cu_2O + FeS$	S	(3) Cu ₂ O +	Cu ₂ S	S	(4) F	eS + SiO ₂	
Ans.	(1)											
46.	Whic	h of the	following	g reactio	n is not ir	nvolved	in thermite pr	ocess	:-			
	(1) 31	Mn ₃ O ₄ +	8A1 —	→ 9Mn	$1 + 4Al_2O_3$		(2) Cr ₂ O ₃ +	2AI		\rightarrow Al ₂ O ₃	+ 2Cr	
	(3) 21	$Fe + Al_2C$)3	→ 2A1 +	Fe_2O_3		$(4) B_2O_3 +$	2A1		2B + A	l_2O_3	
Ans.	(3)	-			-							

47.	Alumino thermite process is used for the extraction of metals, whose oxides are :-										
	(1) Str	ongly ac	eidic				(2) Not easil	ly reduced b	y carbon		
	(3) Not easily reduced by hydrogen						(4) Strongly	basic			
Ans.	(2)										
48.	Match	the foll	owing								
		I					П				
	(A) Ca	alcination	n				$_2S + 3O_2 \rightarrow 20$	=	2		
	(B) Ro	oasting				b. Fe ₂ C	O_3 . $nH_2O \rightarrow Fe$	$e_2O_3 + nH_2O$			
	(C) Flu	lX				c. $Cr_2O_3 + 2Al \rightarrow Al_2O_3 + 2Cr$					
	(D) Th	ermite				d. $SiO_2 + FeO \rightarrow FeSiO_3$					
		A	В	C	D						
	(1)	a	b	c	d						
	(2)	b	a	d	c						
	(3)	d	a	b	c						
	(4)	c	a	b	d						
Ans.	(2)										
49.	Of the	e followi	ng reduct	tion pro	cesses :-						
	A : Fe	$e_2O_3 + C$		Fe			B: ZnO + C	$Z \longrightarrow Zr$	ı		
	$C : SnO_2 + C \longrightarrow Sn$ Correct processes are :						D : PbO + C	C→ Pt)		
	(1) A,	B, C an	d D	(2) A	, B, D		(3) A, B, C		(4) B, D		
Ans.	(1)										
50.	Main	source c	of lead is	PbS. It	is conver	ted to Pb	by :-				
	A:Pb	$\frac{\text{air}}{\Delta}$	→ PbO -	+ SO ₂ -	\xrightarrow{C} Pb	+ CO ₂					
	B:Pb	$oS = \frac{air}{\Delta}$	→ PbO -	+ PbS —	$\xrightarrow{\Delta}$ Pb	+ SO ₂					
	Self re	eduction	process	is:							
	(1) A			(2) B			(3) both		(4) none		
Ans.	(2)										
51.						•	with lime at 20 al in making bu		-	-	but also
	(1) SiC	O_2		(2) Ca	aSiO ₃		(3) FeO		$(4) \operatorname{Fe_2O_3}$		
Ans.	(2)										
52.				I and sel	ect the co		rer using the co	des given bel	ow the list.		
		(Metals)				List - I	l				
	`		ods involv	ved in ex	traction p	,					
	(a) Au					freduction	l				
	(b) Al				2. Liq						
	(c) Pb					ctrolysis					
	(d) Sn				4. Bay	yer's proce	ess				

		(a)	(b)	(c)	(d)					
	(1)	3	1	2	4					
	(2)	3	4	1	2					
	(3)	1	2	4	3					
	(4)	3	2	4	1					
Ans.	(2)									
53.	Main	function o	of the coll	ectors in	metallurgy is:					
	(1) S	Stick to the	ore and	then take	e it to rise upto the	e top				
					o soluble part					
		Make the o	re hydro	phobic						
	(4) N	None								
Ans.	(1) Reducing agent of haematite in blast-furnace is									
54.		Coke in fur		atite in o	iast-turnace is					
	. ,			nd CO ir	lower part of furn	ace				
		CO in most			-	ucc				
		CO in the fi	_							
Ans.	(3)									
55.	PbS-	air → X	X + PbS-	—→ Pb -	+ SO ₂ . 'X' is					
	(1) Pb			(2) Pb		(3) Pb(O and PhSO	(4) PbO ₂ and PbO		
Ans.	(3)	,,,		(2)10	2	(3)100	3 und 1 050 ₄	(1)100 ₂ and 100		
56.	` '	h one of th	e follow	ing statei	ments is incorrect	?				
				-	duction (smelting)					
			-				s carbon reduction			
	(3) E	Extraction	of lead d	oes not ii	nvolve bessemeris	ation				
	(4) S	Silver is ex	tracted b	y cyanid	e process					
Ans.	(2)									
57.					de is achieved by					
		Electrolytic								
		_	-		on with carbon					
		•	-		on with another m	etal				
A		oasting fol	llowed by	y self-red	luction					
Ans. 58.	(2) Colur	nn I					Column - II			
30.			h occur i	n the nat	ive state in nature	ic	(P) Hg			
	. ,				be commercially	15	(1) 11g			
					reduction process	s is	(Q) Ti			
		-			preparing ultrapu		(R) Cr			
		netal of								
		Auto reduc ore of	tion proc	ess is en	nployed for the su	lphide	(S) Ag			
	(1)A-	S, B-R, C-0	Q, D-P	(2)A-l	R, B-S, C-Q, D-P	(3) A-F	P, B-S, C-Q, D-R	(4) A-Q, B-R, C-S, D-P		
Ans.	(1)									

Analytical Exercise

1.	In the extraction of silve	r, Ag ₂ S is dissolved in:								
	(1)HCl	$(2) \text{HNO}_3$	(3) KCN	(4) H2SO4						
Ans.	(3)									
2.	The method of zone refin	ning of metals is based on	the principle of :-							
	•	ne pure metal than that of								
		of the impurity than that	_							
	(3) Greater noble character of the solid metal than that of the impurity									
A		the impurity in the molten	state than in the solid							
Ans.	(4)									
3.			ated by froth-flotation me							
A	(1) Galena	(2) Cassiterite	(3) Magnetite	(4) Malachite						
Ans.	(1)									
4.	Which of the following su	lphides when heated strong	ly in air gives the correspon	ading metal?						
	(1) Cu ₂ S	(2) CuS	(3) FeS	(4) HgS						
Ans.	(4)									
5.	Stainless steel does not	rust because –								
	(1) Chromium and nickel	combine with iron								
	(2) Chromium forms an oxide layer and protects iron from rusting									
	(3) Nickel present in it,	does not rust								
		emical compound with chr	omium present in it							
Ans.	(2)									
6.	In the electrolytic method to –	d of obtaining aluminium	from purified bauxite, cryo	lite is added to the charge in order						
	(1) Minimise the heat los	ss due to radiation								
	(2) Protect aluminium pro	oduced from oxygen								
	(3) dissolve bauxite and	render it conductor of ele	ctricity							
	(4) Lower the melting po	int of bauxite								
Ans.	(4)									
7.	In froth floatation proces	ss for the purification of o	ores, the particles of ore fl	oat because-						
	(1) Their surface is not e	easily wetted by water								
	(2) They are light									
	(3) They are insoluble									
	(4) They bear electrostati	ic charge								
Ans.	(1)									

	(1) Electrolytic reductio	n								
	(2) Roasting followed b	y reduction with carbon								
	(3) Roasting followed by reduction with another metal									
	(4) Roasting followed b	y self-reduction.								
Ans.	(2)									
9.	Purification of Ge like	semiconductor is done by								
	(1) Cyanide process		(2) Van arkel process							
	(3) Alumino thermite		(4) Zone refining							
Ans.	(4)									
10.	Which of the following	g contains both Cu & Fe:-								
	(1) Chalcocite	(2) Chalcopyrites	(3) Malachite	(4) Epsum						
Ans. 11.	(2) Which method of purifi	cation is represented by the	following equation:							
	$Ti(s) + 2I_2(g) \xrightarrow{523K} TiI_4(g) \xrightarrow{1700 K} Ti(s) + 2I_2(g)$									
	` ′	(2) Cupellation	(3) Polling	(4) Van Arkel						
Ans. 12.	(4) The distillation technique most suited for separating glycerol from spent-lye in the soap industry is: (1) Fractional distillation (2) Steam distillation (3) Distillation under reduced pressure (4) Simple distillation									
Ans.	(3)			10						
13.	Which one of the follow (1) Siderite	ving ores is best concentrat (2) Galena	ed by froth floatation metho (3) Malachite	od? (4) Magnetite						
Ans.	(2)									
14.	Galvanization is applying (1) Cr	ng a coating of: (2) Cu	(3) Zn	(4) Pb						
Ans.	(3)	• •	· /	,						
15.	The metal that cannot l (1)Cu	The metal that cannot be obtained by electrolysis of an aqueous solution of its salts is: (1)Cu (2)Cr (3)Ag (4)Ca								
Ans.	(1) Cu (4)	(2) C1	(3)Ag	(4) Ca						
16.	` '	ns correctly represents chen	nical relations related to iron	n and its compound?						
	$(1) \text{Fe} \xrightarrow{\text{Cl}_2, \text{heat}} \text{FeCl}$	$_{3} \xrightarrow{\text{heat,air}} \text{FeCl}_{2} \xrightarrow{\text{Zn}} \text{Fe}$								
	$(2) \text{Fe} \xrightarrow{O_2, \text{heat}} \text{Fe}_3 O_2$	(2) $Fe \xrightarrow{O_2,heat} Fe_3O_4 \xrightarrow{CO,600^{\circ}C} FeO \xrightarrow{CO,700^{\circ}C} Fe$								
	(3) $Fe^{\frac{\text{dil. H}_2SO_4}{}} \rightarrow FeSO_4 \xrightarrow{\text{H}_2SO_4,O_2} \rightarrow Fe_2(SO_4)_2 \xrightarrow{\text{Heat}} \rightarrow Fe$									
	$(4) \text{Fe} \xrightarrow{O_2, \text{heat}} \text{FeO}$	$\xrightarrow{\text{dil. H}_2SO_4} FeSO_4 \xrightarrow{\text{Heat}}$	→ Fe							
Ans. 17.	(2) Calamine is an ore of: (1) Zn	(2) Mg	(3) Ca	(4) Pb						
Ans. 18.	(1) (1) Black tin is	., -	,							
Ans.	(1) an alloy of Sn(3)	(2) an allotrope of Sn	(3) 60-70 percent SnO ₂	(4) 100 percent SnO ₂						

8.

Extraction of zinc from zinc blende is achieved by

19.	Which of the following n (1) Copper	(2) Sodium	(3) Aluminium	(4) Platinum					
Ans.	(2,3)	(2) Socium	(5)7 Hallimani	(4) 1 iatiliani					
20.	Select correct statement								
		of an oxide into oxygen and	solid/liquid metal, entropy	increases.					
		oxide is an endothermic cha							
	(3) To make ΔG° negative	e, temperature should be hig	gh enough so that T $\Delta S^{\circ} > \Delta$	H°.					
	(4) All are correct stateme	ents.							
Ans.	(4)								
21.	The smelting of iron in a	blast furnace involves, whi	ch of the following process	/(es) ?					
	(1) Combustion		(2) Reduction						
	(3) Slag formation		(4) Sublimation						
Ans.	(1,2,3)								
22.		duction of aluminium, the c	arbon anodes are replaced f	rom time to time because:					
	(1) the carbon anodes ge	t decayed mospheric oxygen from con	aing in contact with alumin	ium					
	- · ·	e carbon anodes reacts with	=						
	(4) carbon converts Al ₂ O ₂		unous to form e e unu e e	2					
Ans.	(3)	,							
23.	NaCl and CaCl ₂ are added	d to fused MgCl ₂ in the elec	trolysis of MgCl ₂ since:						
		ased and conductivity is inc							
		ased and conductivity is dec							
	(3) melting point and conductivity both are decreased.								
		ductivity both are increased	1.						
Ans.	(1)	11							
24.	Aluminium metal is purifi	=	(2) C 11	(1) 5					
	(1) Hooper's process	(2) Hall-Heroult process	(3) Serpeck's process	(4) Baeyer's process					
Ans.	(1)								
25.	Dolomite is mineral whose								
	$\mathbf{(1)} \operatorname{CaMg}(\operatorname{CO}_3)_2$	(2) MgCO3	$(3) CaCO_3.MgCO_3$	(4) (1) & (3) both					
Ans.	(4)								
26.		n impurities, generally, in t							
	(1) metal carbonate	(2) metal silicate	(3) metal oxide	(4) metal nitrate					
Ans.	(2)								
27.	Ellingham diagram repres (1) change of ΔG with ten		(2) change of ΔH with ten	anaratura					
	(3) change of ΔG with pre-	-	(4) change of $(\Delta G - T\Delta S)$	•					
Ans.	(1)	, , , , , , , , , , , , , , , , , , ,	(1) change of (20 125)	with temperature.					
28.	* /	y electrolysing fused magne	esium chloride containing N	JaCl & CaCl, using :					
	(1) a nickel cathode and a			3					
	(2) the iron container as a	node and a nickel cathode.							
		cathode and a graphite rod	as anode.						
	(4) the nickel container a	s cathode and iron anode.							
Ans.	(3)		1 . 00 1	11: .: 6 .1 .6 :					
29.	Which one of the follows metals?	ng processes involves the p	orincipie of fractional cryst	allisation for the refining of impure					
	(1) Parkes process	(2) Mond's process	(3) Van Arkel process	(4) Zone refining					
Ans.	(4)	(2) 111011a 5 process	(5) Tall Filter process	(-, Zone reming					
30.		natter associated with an ore	e is called :						
	(1) slag	(2) mineral	(3) matrix or gangue	(4) flux					
Ans.	(3)		-						

31.	Slag is a product of:								
	(1) flux and coke.		(2) coke and metal oxid	e.					
	(3) flux and impuritie	S.	(4) metal and flux.						
Ans.	(3)								
32.	Tin and zinc can be r	refined by:							
	(1) cupellation	(2) liquation	(3) poling	(4) bessemerisation.					
Ans.	(2)								
33.	Copper and tin are refined by:								
	(1) liquation	(2) cupellation	(3) bessemerisation	(4) poling.					
Ans.	(4)								
34.	Leaching of Ag,S is	Leaching of Ag,S is carried out by heating it with a dilute solution of:							
	(1) NaCN only	(2) HCl	(3) NaOH	(4) NaCN in presence of O ₃					
Ans.	(4)			. ,					

Previous Year Exercise

1.	Extraction of gold and silver involves leaching with CN ⁻ ion. Silver is later recovered by [NEET-2017]									
	(1) Li	quation		(2) Di	stillation	(3) Zone refining	(4) Displacement with Zn			
Ans.	(4)									
2.	Match items of Column I with the i			I with the	e items of	Column II and assign the correct	code: [NEET-2016]			
		Colun	nn I			Column II				
	(a) C	Cyanide p	rocess		(i)	Ultrapure Ge				
	(b) F	Froth float	tation pro	ocess	(ii)	Dressing of ZnS				
	(c) E	Electrolyti	c reduction	on	(iii)	Extraction of Al				
	(d) Z	Zone refin	ing		(iv)	Extraction of Au				
					(v)	Purification of Ni				
	Code	:								
		(a)	(b)	(c)	(d)					
	(1)	(iii)	(iv)	(v)	(i)					
	(2)	(iv)	(ii)	(iii)	(i)					
	(3)	(ii)	(iii)	(i)	(v)					
	(4)	(i)	(ii)	(iii)	(iv)					
3.	In extraction of metal by bessemeri					Cu ₂ S is converted into	[AIIMS - 2015]			
	$(1) \operatorname{Cu}_{2} O \qquad (2) \operatorname{Cu} O$		O	(3) Cu	(4) CuFeO ₂					
Ans.	(1)									
4.	Which of the following is separated as slag during extraction of Fe in blast furnace: [AIIMS - 2014]									
	$(1) \operatorname{SiO}_{2} \qquad (2) \operatorname{Al}_{2} \operatorname{O}_{3}$		$_{2}O_{3}$	(3) CaO	(4) MgO					
Ans.	(1)									
5.	Alum	iinium is e	extracted	from alur	nina (Al ₂ C	O ₃) by electrolysis of a molten mixt	are of [AIPMT (Prelims)-2012]			
	(1) Al	$l_2O_3 + Na_3$	$AlF_6 + Ca$	iF_2		(2) Al2O3 + KF + Na3A	lF ₆			
	(3) Al	$I_2O_3 + HF$	+ NaAlF ₄			(4) Al2O3 + CaF2 + NaA	AlF ₄			
Ans.	(2)									
6.	In the	In the extraction of copper from its sulphide ore, the metal is finally obtained by the reduction of cuprous oxide with								
							[AIPMT (Prelims)-2012]			
	(1) Iro	on sulphic	de (FeS)			(2) Carbon monoxide (CO)			
	(3) Co	opper (I) s	sulphide (Cu_2S)		(4) Sulphur dioxide (S	O_2)			
Ans.	(3)									
7.		•	oy contai	•		s a constituent in it	[AIPMT (Prelims)-2012]			
	` ′	ell metal		(2) Br	onze	(3) Invar	(4) Steel			
Ans.	(4)	1 0.1								
8.		th one of the yrolusite	he follow	-	nineral of i agnetite	(3) Malachite	[AIPMT (Prelims)-2012] (4) Cassiterite			
Ans	(2)									
9.		h of the f i and Fe	ollowing	•	metals is per and ln	purified by Van Arkel method? (3) Zr and Ti	[AIPMT (Prelims)-2011] (4) Ag and Au			
Ans.	(3)									

10.	0. Which of the following elements is present as the impurity to the maximum extent in the pig iron?										
					[AIPMT (Prelims)-2011]						
	(1) Phosphorus	(2) Manganese		(3) Carbon	(4) Silicon						
Ans.	(3)										
11.	The following reaction to the formation of to	=	st furnace i	in the preparation of impure	e iron, identify the reaction pertaining [AIPMT (Prelims)-2011]						
	$(1) \operatorname{CaO}(s) + \operatorname{SiO}_2(s)$	\rightarrow CaSiO ₃ (s)		$(2) 2C(s) + O_2(g) \rightarrow 2CO$	(g)						
	(3) $Fe_2O_3(s) + 3CO(g$	$g \rightarrow 2Fe(1) + 3CO_2(g)$		$(4) CaCO3(s) \rightarrow CaO(s)$	$+ CO_2(g)$						
Ans.	(1)										
12.		nces) with List-II (proc	ess) emplo		the substances and select the correct						
	option List - I		List - II		AIPMT (Mains)-2010]						
	(Substances	.)	(Proces								
	0.11	9)	`	er's process							
	a. Sulphuric acidb. Steel			semer's process							
	c. Sodium hydroxid	10		olanc process							
	d. Ammonia	10		ntact process							
	(1) a(i), b(iv), c(ii), d(i	iii) (2) a(i), b(ii), c(ii		(3) a(iv), b(iii), c(ii), d(i)	(4) a(iv), b(ii), c(iii), d(i)						
Ans.	(4)	(2) a(1), b(11), c(11	1), u(1)	(3) a(17), b(111), c(11), u(1)	(+) a(1v), b(11), c(111), u(1)						
13.											
10.	which of the follow	mg statements, acout	tiic aavaii	auge of rousting surprince	[AIPMT (Prelims)-2007]						
	(1) Roasting of the	sulphide to the oxide i	s thermod	lynamically feasible	[7111 1111 (110111115) 2007]						
	•	 Roasting of the sulphide to the oxide is thermodynamically feasible. Carbon and hydrogen are suitable reducing agents for metal sulphides. 									
	 (2) Carbon and hydrogen are suitable reducing agents for metal sulphides. (3) The Δ₁G° of the sulphide is greater than those for CS₂ and H₂S. 										
	(4) The $\Delta_t G^{\circ}$ is negative for roasting of sulphide ore to oxide.										
Ana		ative for roasting of st	iipiiide oi	e to oxide.							
Ans.	(2) Sulphides ores of metals are usually concentrated by Froth Floatation proces. Which one of the following sulphides										
14.	-	ion and is concentrate	•	-	[AIPMT (Prelims)-2007]						
	(1) Sphalerite	(2) Argentite	-	(3) Galena	(4) Copper pyrite						
Ans.	(2)	() &			() 11 13						
15.		anode consumed (givir	ng only ca	rbondioxide) on the produ	action of 270 kg of aluminium metal						
	from bauxite by the I	Hall process is (Atomic	c mass Al	= 27)	[AIPMT (Prelims)-2005]						
	$(1) 180 \mathrm{kg}$	$(2)270\mathrm{kg}$		(3) 540 kg	$(4)90\mathrm{kg}$						
Ans.	(4)										
Ques	tion asked Prior to	Medical Ent. Exa	ms. 200	5							
16.	In which of the follow	wing process fused sod	ium chlor	ide is electrolysed for extra	action of sodium?						
	(1) Castner process			(2) Cyanide process							
	(3) Down's process			(4) Both (1) & (2)							
Ans.	(3)										
17.	Which of the following	ng does not contain alu	minium?								
	(1) Cryolite	(2) Fluorspar		(3) Fledspar	(4) Mica						
Ans.	(2)										

18.	Which of the following	ig does not contain Mg?				
	(1) Magnetite	(2) Asbestos	(3) Magnesite	(4) Carnalite		
Ans.	(1)					
19.	Carborundum is					
	(1)CaC ₂	(2) CaCO ₃	$(3) \operatorname{Fe_3C}$	(4) SiC		
Ans.	(4)					
20.	Bessemer converter is used for manufacture of					
	(1) Steel	(2) Wrought iron	(3) Pig iron	(4) Cast iron		
Ans.	(1)					
21.	Mond's process is used for					
	(1)Ni	(2)Al	(3) Fe	(4) Cu		
Ans.	(1)					
22.	Which process of purification is represented by following scheme?					
	$Ti_{\text{(Impure)}} + 2I_2 \xrightarrow{250^{\circ}\text{C}} TiI_4 \xrightarrow{1400^{\circ}\text{C}} Ti + 2I_2$ (Pure)					
	(1) Poling	(2) Electro refining	(3) Zone refining	(4) Van Arkel process		
Ans.	(4)					
23.	Which of the following sulphides when heated strongly in air gives the corresponding metal?					
	(1) CuS	$(2) \operatorname{Fe_2S_3}$	(3) FeS	(4) HgS		
Ans.	(4)					
24.	Most important ore o	f tin is				
	(1) Cassiterite	(2) Cryolite	(3) Malachite	(4) All of these		
Ans.	(1)					
25.	Heating of ore in presence of air to remove sulphur impurities is called					
	(1) Calcination	(2) Roasting	(3) Smelting	(4) None of these		
Ans.	(2)					
26.	Sodium is extracted from					
	(1) NaCl(aq)	(2) NaCl(l)	(3) NaOH(aq)	$(4) \text{ NaNO}_3(\text{aq})$		
Ans.	(2)					
27.	Among the metals, the one that cannot be obtained by reduction of its metal oxide					
	(1)Cr	(2) Fe	(3) Mn	(4) Mg		
Ans.	(4)					
28.	Which of the following is used as depressant in the separation of mixture of PbS and ZnS?					
	(1)NaCN	(2) NaCl	(3)AgCl	(4) All of these		
Ans.	(1)					
29.	Which contains both iron and copper ?					
	(1) Cuprite	(2) Chalcocite	(3) Chalcopyrite	(4) Malachite		
Ans.	(3)					
30.	To dissolve argentite ore which of the following is used?					
	$(1) Na[Ag(CN)_2]$	(2) NaCN	(3) NaCl	(4)HCl		
Ans.	(2)					

31.	Iron obtained from blast furnace is					
	(1) Wrought iron	(2) Cast iron	(3) Pig iron	(4) Steel		
Ans.	(3)					
32.	Elements used as semiconductor are purified by					
	(1) Van Arkel method	(2) Mond process	(3) Distillation	(4) Zone refining		
Ans.	(4)					
33.	Which of the following oxide is least stable?					
	(1)CO ₂	(2)CO	(3) MgO	(4) HgO		
Ans.	(4)					
34.	The inner layer of a blast furnace is made of					
	(1) Graphite bricks	(2) Silica bricks	(3) Basic bricks	(4) Fireclay bricks		
Ans.	(4)					
35.	Roasting of sulphides gives the gas X as a by-product. This is a colorless gas with choking smell of burnt sulphur and causes great damage to respiratory organs as a result of acid rain. Its aqueous solution is acidic acts as a reducing agent and its acid is known only in solution. The gas X is					
	(1) SO ₂	$(2) CO_2$	$(3) SO_3$	$(4)\mathrm{H}_2\mathrm{S}$		
Ans.	(1)					
36.	Which of the following mineral contains calcium as well as magnesium?					
	(1) Trydymite	(2) Aragonite	(3) Dolomite	(4) Carnalite		
Ans.	(3)					

ASSERTION & REASON QUESTIONS

These questions consist of two statements each, printed as Assertion and Reason. While answering these Questions you are required to choose any one of the following four responses.

- A. If both Assertion & Reason are True & the Reason is a correct explanation of the Assertion.
- B. If both Assertion & Reason are True but Reason is not a correct explanation of the Assertion.
- C. If Assertion is True but the Reason is False.
- D. If both Assertion & Reason are false.
- 1. **Assertion**: All the ores are mineral

Reason: Ores contains metals in combined state

Ans. (B)

2. Assertion: Ores are generally converted into oxides, prior to reduction

Reason: Metal oxides can be easily reduced

Ans. (A)

3. Assertion: In the extraction of Ag the complex Na $[Ag(CN)_2]$ is reacted with Zn

Reason: Zn is transition metal according to electronic theory

Ans. (C)

4. Assertion: In froth floatation process sodium ethyl xanthate is used as floating agent

Reason: Sulphide ores are water soluble

Ans. (C)

5. Assertion: Cryolite is used in electrolytic extraction of Al from alumina.

Reason: It dissolves alumina.

Ans. (A)

6. Assertion: CuFeS, is concentrated by froath floatation method

Reason: CuFeS, is main ore of copper

Ans. (B)

7. Assertion: Wolframite impurities are separated from cassiterite by electromagnetic separation.

Reason: Cassiterite being magnetic is attached by the magnet.

Ans. (C)

8. Assertion : Lead, tin and bismuth are purified by liquation method.

Reason: Lead, tin and bismuth have low m.p. as compared to impurities.

Ans. (A)

9. Assertion: In the smelting of copper ore coke is added in the blast furnace.

Reason: Coke reduces, CuO into Cu.

Ans. (C)

10. Assertion: Extraction of iron metal from iron oxide ore is carried out by heating with coke.

Reason: The reaction

 $Fe_2O_3(s) \longrightarrow Fe(s) + 3/2O_2(g)$ is a spontaneous process.

Ans. (C)