| Basic | Exercise | | | | | | | | |
|-------|---|--|------------------------------|-----------------------------|--|--|--|--|--|
| 1. | Which of the following | | | | | | | | |
| | (1) Haematite | (2) Limonite | (3) Cassiterite | (4) Magnetite | | | | | |
| Ans. | (3) | | | | | | | | |
| 2. | Aluminium is obtained | from Al ₂ O ₃ by this method | I | | | | | | |
| | (1) Thermal reduction. | | (2) Hydro metallurgica | l method. | | | | | |
| | (3) Electrolytic reducti | on. | (4) Reduction by iron. | | | | | | |
| Ans. | (3) | | | | | | | | |
| 3. | Zinc blende on roasting in air gives :- | | | | | | | | |
| | (1) Zinc carbonate | (2) SO ₂ and ZnO | (3) ZnS and $ZnSO_4$ | (4) CO ₂ and ZnO | | | | | |
| Ans. | (2) | | | | | | | | |
| 4. | Litharge is a mineral of | '- | | | | | | | |
| | (1) Magnesium | (2) Lithium | (3) Lead | (4) Zinc | | | | | |
| Ans. | (3) | | | | | | | | |
| 5. | The oxide cannot be re | educed by coke | | | | | | | |
| | (1) Cu2O, K2O | (2) Fe ₂ O, ZnO | (3) CaO, K_2 O | (4) PbO, Fe_3O_4 | | | | | |
| Ans. | (3) | | | | | | | | |
| 6. | Chemical formula of ho | rn silver is:- | | | | | | | |
| | $(1) Ag_2S$ | (2)AgCl | (3) AgNO ₃ | (4) Ag2S. Sb2S3 | | | | | |
| Ans. | (2) | | | | | | | | |
| 7. | An example of halide ores is:- | | | | | | | | |
| | (1) Galena | (2) Bauxite | (3) Cinnabar | (4) Cryolite | | | | | |
| Ans. | (4) | | | | | | | | |
| 8. | Which is not a basic flu | ıx :- | | | | | | | |
| | (1) Silica | (2) Lime stone | (3) Calcite | (4) Quick lime | | | | | |
| Ans. | (1) | | | | | | | | |
| 9. | Iron pyrites ore is cond | centrated by:- | | | | | | | |
| | (1) Froth floatation | (2) Electrolysis | (3) Roasting | (4) Magnetic separation | | | | | |
| Ans. | (1) | | | | | | | | |
| 10. | Which of the followin | g metal is extracted by el | ectrolytic reduction process | s of its halide are :- | | | | | |
| | (1) Copper | (2) Iron | (3) Sodium | (4) Aluminium | | | | | |
| Ans. | (3) | | | | | | | | |
| 11. | _ | g metal can not be extracted | | | | | | | |
| | (1) Lead | (2) Zinc | (3) Iron | (4) Aluminium | | | | | |
| Ans. | (4) | | | | | | | | |

The main reducing agent for the extraction of a metal in a blast furnace is:-

The flux used in extraction of Iron from haematite in the blast furnace is:-

(2) Lime stone

(3) Carbon dioxide

(3) Phosphorus chloride

(2) Carbon

12.

Ans.

13.

Ans.

(1) Coke

(1) Silica

(4)

(2)

1

(4) Carbon monoxide

(4) Calcium phosphate

| 14. | The reduction of Cr ₂ O ₃ , by heating it with aluminium is known as:- | | | | | | | | | |
|-------------|--|--------------------------------|------------------------------------|----------------------------|--|--|--|--|--|--|
| | (1) Smelting | (2) Roasting | (3) Calcination | (4) Aluminothermic process | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 15. | Which of the following is obtained by hydrometallurgy:- | | | | | | | | | |
| | (1) Copper | (2) Gold | (3) Silver | (4) All of these | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 16. | Aluminium is purified by | :- | | | | | | | | |
| | (1) Roasting | (2) Sublimation | (3) Electrolytic refining | (4) Reduction with carbon | | | | | | |
| Ans. | (3) | | | | | | | | | |
| 17. | In Goldschmidt thermite process, reducing agent is:- | | | | | | | | | |
| | (1) Fe | (2) Na | (3) Ca | (4)Al | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 18. | Heating pyrites in air to remove sulphur is known as:- | | | | | | | | | |
| | (1) Roasting | (2) Calcination | (3) Smelting | (4) Fluxing | | | | | | |
| Ans. | (1) | | | | | | | | | |
| 19. | Liquation process is used | | (a) =1 | | | | | | | |
| | (1) Bismuth | (2) Lead | (3) Tin | (4) All | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 20. | A mineral is called ore if (1) Motel present in the mineral is costly. | | | | | | | | | |
| | (1) Metal present in the mineral is costly | | | | | | | | | |
| | (2) A metal can be extracted from it | | | | | | | | | |
| | (3) A metal can be extracted profitably from it | | | | | | | | | |
| | (4) A metal can not be ext | racted from it | | | | | | | | |
| Ans. | (3) | | | | | | | | | |
| 21. | • | used in the extraction of:- | | | | | | | | |
| | (1) Cu & Pb | (2) Zn & Hg | (3) Cu & Al | (4) Fe & Pb | | | | | | |
| Ans. | (1) | | | | | | | | | |
| 22. | In thermite process, thermite mixture is:- | | | | | | | | | |
| | (1) Al powder + sulphide | (2) Zn + oxide powder | (3) Na + Oxide | (4) Al powder + oxide | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 23 . | - | | hydrous Alumina is called:- | | | | | | | |
| | (1) Roasting | (2) Calcination | (3) Smelting | (4) Dressing | | | | | | |
| Ans. | (2) | | | | | | | | | |
| 24. | The metallurgical proces | s in which a metal is obtained | ed in a fused state is called:- | | | | | | | |
| | (1) Smelting | (2) Roasting | (3) Calcination | (4) Froth floatation | | | | | | |
| Ans. | (1) | | | | | | | | | |
| 25 . | In the extraction of coppe | er, metal is formed in the Be | ssemer converter due to reac | etion:- | | | | | | |
| | $(1) Cu_2S + 2Cu_2O \rightarrow 6C$ | $u + SO_2$ | $(2) Cu2S \rightarrow 2Cu + S$ | | | | | | | |
| | $(3) Fe + Cu_2O \rightarrow 2Cu + 1$ | FeO | $(4) 2Cu_2O \rightarrow 4Cu + O_2$ | | | | | | | |
| Ans. | (1) | | | | | | | | | |
| 26 . | In the electrolytic refinin | g of copper, Ag and Au are | found:- | | | | | | | |
| | (1) On cathode | (2) On anode | (3) In the anodic mud | (4) In the cathodic mud | | | | | | |
| Ans. | (3) | | | | | | | | | |

| 21. | Consider: | | | | | | | | | |
|-------------|--|--|--|------------------------|--|--|--|--|--|--|
| | (a) Copper blende = C | u ₂ O | (b) Chromite = Magnetic separation. | | | | | | | |
| | (c) Bauxite = $Al_2O_3.2H$ | ,O | (d) Liquation = Liquid metals e.g. Hg | | | | | | | |
| | Which is/are not corre | = | | | | | | | | |
| | (1) (a) only | (2) (b) only | (3) (d) only | (4) (a) & (d) both | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 28 . | Silver can be separated | from lead by:- | | | | | | | | |
| | (1) Distillation | (2) Amalgamation | (3) Filtration | (4) Cupellation | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 29 . | In blast furnace this is a | ecting as reducing agent at lo | wer part :- | | | | | | | |
| | (1) CO | (2) H ₂ | (3) C | (4) None | | | | | | |
| Ans. | (3) | | | | | | | | | |
| 30 . | Which of the following metals can not be extracted by carbon reduction process:— | | | | | | | | | |
| | (1) Pb | (2) Al | (3) Sn | (4) Zn | | | | | | |
| Ans. | (2) | | . , | | | | | | | |
| 31. | | ture obtained in theregion | of the blast furnace used in | n extraction of iron:- | | | | | | |
| | (1) Reduction | (2) Combustion | (3) Fusion | (4) Slag formation | | | | | | |
| Ans. | (2) | | | | | | | | | |
| 32 . | | hromite (FeO. Cr ₂ O ₃) is do | ne by :- | | | | | | | |
| | (1) Leaching process | (2) Magnetic separation | - | (4) Calcination | | | | | | |
| Ans. | (2) | ., . | , | . , | | | | | | |
| 33 . | | Which of the following process involves smelting | | | | | | | | |
| | $(1) 2 PbS + 3O_2 \rightarrow 2I$ | | $(2) Al_2O_3. 2H_2O \rightarrow A$ | $l_2O_3 + 2H_2O$ | | | | | | |
| | $(3) \operatorname{Fe_2O_3} + \operatorname{CO} \to 2\operatorname{F}$ | | $(4) \operatorname{Cr}_2 \operatorname{O}_3 + 2\operatorname{Al} \to \operatorname{A}$ | | | | | | | |
| Ans. | | 2002 | (1) 61263 211 , 11 | | | | | | | |
| 34. | Out of the following, which ores are calcinated during extraction: | | | | | | | | | |
| 0 1. | (a) Copper pyrites | (b) Malachite | (c) Bauxite | | | | | | | |
| | Correct answer is :- | (b) Manachite | (c) Buarite | | | | | | | |
| | (1) a, b, c | (2) b, c | (3) Only a | (4) All | | | | | | |
| Ans. | (2) | (=) 0, 0 | (e) emj u | (1)1211 | | | | | | |
| 35 . | * * | match are incorrect :- | | | | | | | | |
| 00. | - | Which of the following match are incorrect:- (a) Goldschmidt aluminothermite process - Cr ₂ O ₃ | | | | | | | | |
| | | (a) Goldschmidt aluminothermite process - Cr ₂ O ₃ (b) Mac Arther cyanide process - Fe | | | | | | | | |
| | (c) Mond process - Ni | _ | | | | | | | | |
| | (d) Van Arkel process | | | | | | | | | |
| | (1) a, c | (2) c, d | (3) b, d | (4) a, b | | | | | | |
| Ans. | (3) | (=) 0, u | (5) 5, 4 | (1) 4, 0 | | | | | | |
| 36 . | | rocess (electrolysis of fused sa | alt) is employed to extract | t:- | | | | | | |
| | (1) Lead | (2) Silver | (3) Sodium | (4) Copper | | | | | | |
| Ans. | (3) | (-) = | (5) Commit | (.) 50PP61 | | | | | | |
| 37. | | per from pyrites, iron is remo | ved as:- | | | | | | | |
| J | (1) $FeSO_4$ (2) $FeSiO_3$ (3) Fe_3O_4 (4) Fe_2O_3 | | | | | | | | | |
| Ans. | (1) 1 cs o ₄ (2) | (-)1 00103 | (-)3-4 | (.) 2 -2 -3 | | | | | | |
| | (-) | | | | | | | | | |

| 38 . | Which one of the following metals can not be extracted by using Al as a reducing agent :- | | | | | | | | | | | |
|-------------|--|----------------------------------|----------------|------------|--------------------------------------|--|--------------------------------------|-------------------|----------------------|--|------------------------------------|----|
| | (1) Na | a from Na | $_{2}$ O | (2) C | r from Cr ₂ C | O_3 | (3) Mn fron | n Mn | O_2 | (4) V | from V ₂ O ₅ | |
| Ans. | (1) | | | | | | | | | | | |
| 39 . | In the electrolytic refining for aluminium extraction the electrolyte used is:- | | | | | | | | | | | |
| | (1) Fl | uorides o | fAl, Na a | ınd Ba | | | (2 |) Al(0 | OH) ₃ in | NaOH so | olution | |
| | (3) An aqueous solution of $Al_2(SO_4)_3$ | | | | | | (4 |) Mol | lten Al ₂ | O_3 | | |
| Ans. | (1) | | | | | | | | | | | |
| 40 . | Which one is mismatched :- | | | | | | | | | | | |
| | (1) Po | oling – re | efining o | f copper | | | (2) Cupella | tion | – refin | ing of sil | ver | |
| | (3) Si | melting – | - An oxic | dation pr | rocess | | (4) Roastin | g - I | An oxi | dation pr | ocess | |
| Ans. | (3) | | | | | | | | | | | |
| 41. | Which metal can be purified by distillation :- | | | | | on :- | | | | | | |
| | (1) Cu | ı | | (2) A | . g | | (3) Fe | | | (4) H | g | |
| Ans. | (4) | | | | | | | | | | | |
| 42. | Carbon cannot be used in the reduction of Al ₂ O ₃ because :- | | | | | | | | | | | |
| | (1) it is an expensive | | | | | | | | | | | |
| | (2) the enthalpy of formation of CO ₂ is more than that of Al ₂ O ₃ | | | | | | | | | | | |
| | (3) pure carbon is not easily available | | | | | | | | | | | |
| | (4) th | e enthal | y of for | mation o | of Al ₂ O ₃ is | too hig | gh | | | | | |
| Ans. | (4) | | | | | | | | | | | |
| 43. | Match list I with list II and select the correct answer using the codes given below the lists | | | | | | | | | | | |
| | List I | | | | | | List II | | | | | |
| | A. Va | n Arkel i | method | | I. | Purif | ication of titani | um | | | | |
| | B. Sc | olvay pro | cess | | II. | Manufacture of Na ₂ CO ₃ | | | | | | |
| | C. | Cupel | lation | | III. | Purification of copper | | | | | | |
| | D. | Poling | 3 | | IV. | Refin | ing of silver | | | | | |
| | Code | s: | | | | | | | | | | |
| | | | A | В | C | D | | | A | В | C | D |
| | | (1) | I | II | IV | Ш | (2) |) | II | I | III | IV |
| | | (3) | IV | II | I | Ш | (4) |) | III | I | II | IV |
| Ans. | (1) | | | | | | | | | | | |
| 44. | Anod | e mud ol | otained a | ıfter elec | trolytic re | fining o | of copper conta | ins : | - | | | |
| | $(1) A_{2}$ | g | | (2) A | u | | (3) Pt | | | (4)A | 11 | |
| Ans. | (4) | | | | | | | | | | | |
| 45. | Matte | e :- | | | | | | | | | | |
| | (1) C | $u_2S + FeS$ | S | (2) C | $Cu_2O + FeS$ | S | (3) Cu ₂ O + | Cu ₂ S | S | (4) F | eS + SiO ₂ | |
| Ans. | (1) | | | | | | | | | | | |
| 46. | Whic | h of the | following | g reactio | n is not ir | nvolved | in thermite pr | ocess | :- | | | |
| | (1) 31 | Mn ₃ O ₄ + | 8A1 — | → 9Mn | $1 + 4Al_2O_3$ | | (2) Cr ₂ O ₃ + | 2AI | | \rightarrow Al ₂ O ₃ | + 2Cr | |
| | (3) 21 | $Fe + Al_2C$ |) ₃ | → 2A1 + | Fe_2O_3 | | $(4) B_2O_3 +$ | 2A1 | | 2B + A | l_2O_3 | |
| Ans. | (3) | - | | | - | | | | | | | |

| 47. | Alumino thermite process is used for the extraction of metals, whose oxides are :- | | | | | | | | | | |
|------------|--|-----------------------------|-------------|---------------------|---------------------------|--|------------------------------------|------------------------|------------------------------|---|----------|
| | (1) Str | ongly ac | eidic | | | | (2) Not easil | ly reduced b | y carbon | | |
| | (3) Not easily reduced by hydrogen | | | | | | (4) Strongly | basic | | | |
| Ans. | (2) | | | | | | | | | | |
| 48. | Match | the foll | owing | | | | | | | | |
| | | I | | | | | П | | | | |
| | (A) Ca | alcination | n | | | | $_2S + 3O_2 \rightarrow 20$ | = | 2 | | |
| | (B) Ro | oasting | | | | b. Fe_2O_3 . $nH_2O \rightarrow Fe_2O_3 + nH_2O$ | | | | | |
| | (C) Flu | lX | | | | c. Cr ₂ C | $O_3 + 2Al \rightarrow Al$ | $l_2O_3 + 2Cr$ | | | |
| | (D) Th | ermite | | | | d. $SiO_2 + FeO \rightarrow FeSiO_3$ | | | | | |
| | | A | В | C | D | | | | | | |
| | (1) | a | b | c | d | | | | | | |
| | (2) | b | a | d | c | | | | | | |
| | (3) | d | a | b | c | | | | | | |
| | (4) | c | a | b | d | | | | | | |
| Ans. | (2) | | | | | | | | | | |
| 49. | Of the | e followi | ng reduct | tion pro | cesses :- | | | | | | |
| | A : Fe | $e_2O_3 + C$ | | Fe | | | B: ZnO + C | $Z \longrightarrow Zr$ | ı | | |
| | $C : SnO_2 + C \longrightarrow Sn$ Correct processes are : | | | | | | D : PbO + C | C→ Pt |) | | |
| | | | | | | | | | | | |
| | (1) A, | B, C an | d D | (2) A | , B, D | | (3) A, B, C | | (4) B, D | | |
| Ans. | (1) | | | | | | | | | | |
| 50. | Main | source c | of lead is | PbS. It | is conver | ted to Pb | by :- | | | | |
| | A:Pb | $\frac{\text{air}}{\Delta}$ | → PbO - | + SO ₂ - | \xrightarrow{C} Pb | + CO ₂ | | | | | |
| | B:Pb | $oS = \frac{air}{\Delta}$ | → PbO - | + PbS — | $\xrightarrow{\Delta}$ Pb | + SO ₂ | | | | | |
| | Self re | eduction | process | is: | | | | | | | |
| | (1) A | | | (2) B | | | (3) both | | (4) none | | |
| Ans. | (2) | | | | | | | | | | |
| 51. | | | | | | • | with lime at 20 al in making bu | | - | - | but also |
| | (1) SiC | O_2 | | (2) Ca | aSiO ₃ | | (3) FeO | | $(4) \operatorname{Fe_2O_3}$ | | |
| Ans. | (2) | | | | | | | | | | |
| 52. | | | | I and sel | ect the co | | rer using the co | des given bel | ow the list. | | |
| | | (Metals) | | | | List - I | l | | | | |
| | ` | | ods involv | ved in ex | traction p | , | | | | | |
| | (a) Au | | | | | freduction | l | | | | |
| | (b) Al | | | | 2. Liq | | | | | | |
| | (c) Pb | | | | | ctrolysis | | | | | |
| | (d) Sn | | | | 4. Bay | ess | | | | | |

| | | (a) | (b) | (c) | (d) | | | | | |
|----------|---|--------------------------|-------------|-------------|----------------------------|---------|--------------------------|------------------------------|--|--|
| | (1) | 3 | 1 | 2 | 4 | | | | | |
| | (2) | 3 | 4 | 1 | 2 | | | | | |
| | (3) | 1 | 2 | 4 | 3 | | | | | |
| | (4) | 3 | 2 | 4 | 1 | | | | | |
| Ans. | (2) | | | | | | | | | |
| 53. | Main | function o | of the coll | ectors in | metallurgy is: | | | | | |
| | (1) S | tick to the | ore and | then take | e it to rise upto the | top | | | | |
| | | | | | o soluble part | | | | | |
| | | Make the o | re hydro | phobic | | | | | | |
| A | (4) N | lone | | | | | | | | |
| Ans. | (1) Reducing agent of haematite in blast-furnace is | | | | | | | | | |
| 54. | | ong agent Toke in fur | | atite in bi | last-furnace is | | | | | |
| | . , | | | nd CO in | lower part of furn | ace | | | | |
| | | O in most | | | - | acc | | | | |
| | | O in the fi | _ | | | | | | | |
| Ans. | (3) | | | | | | | | | |
| 55. | PbS- | air X | X + PbS- | —→ Pb + | - SO ₂ . 'X' is | | | | | |
| | (1) Pb | | | (2) Pb | | (3) Pb(| O and PhSO | (4) PbO ₂ and PbO | | |
| Ans. | (3) | | | (2)10 | | (3)10 | o una 1 050 ₄ | (1)100 ₂ and 100 | | |
| 56. | ` / | h one of th | e follow | ing stater | ments is incorrect | ? | | | | |
| | | | | _ | duction (smelting) | | | | | |
| | | | - | | | | s carbon reduction | | | |
| | (3) E | Extraction | of lead d | oes not ir | nvolve bessemeris | ation | | | | |
| | (4) S | ilver is ex | tracted b | y cyanid | e process | | | | | |
| Ans. | (2) | | | | | | | | | |
| 57. | | | | | le is achieved by | | | | | |
| | | Electrolytic | | | | | | | | |
| | | _ | - | | on with carbon | | | | | |
| | | _ | | | on with another me | etal | | | | |
| Ama | | oasting fol | llowed by | y self-red | uction | | | | | |
| Ans. 58. | (2) Colur | nn_ I | | | | | Column - II | | | |
| 30. | | | h occur i | n the nat | ive state in nature | is | (P) Hg | | | |
| | . , | | | | be commercially | 15 | (1)115 | | | |
| | | | | | reduction process | sis | (Q) Ti | | | |
| | | - | | | preparing ultrapu | | (R) Cr | | | |
| | n | netal of | | | | | | | | |
| | | Auto reduc re of | tion proc | cess is en | nployed for the su | lphide | (S) Ag | | | |
| | (1)A- | S, B-R, C-0 | Q, D-P | (2)A-I | R, B-S, C-Q, D-P | (3) A-F | P, B-S, C-Q, D-R | (4) A-Q, B-R, C-S, D-P | | |
| Ans. | (1) | | | | | | | | | |

Analytical Exercise

| 1. | In the extraction of silve | r, Ag ₂ S is dissolved in: | | | | | | | | |
|----------|--|---------------------------------------|-------------------------------|--------------------------------------|--|--|--|--|--|--|
| | (1)HCl | $(2) \text{HNO}_3$ | (3) KCN | (4) H2SO4 | | | | | | |
| Ans. | (3) | | | | | | | | | |
| 2. | The method of zone refin | ning of metals is based on | the principle of :- | | | | | | | |
| | • | ne pure metal than that of | | | | | | | | |
| | | of the impurity than that | _ | | | | | | | |
| | (3) Greater noble character of the solid metal than that of the impurity | | | | | | | | | |
| A | | the impurity in the molten | state than in the solid | | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 3. | | | ated by froth-flotation me | | | | | | | |
| A | (1) Galena | (2) Cassiterite | (3) Magnetite | (4) Malachite | | | | | | |
| Ans. | (1) | | | | | | | | | |
| 4. | Which of the following su | lphides when heated strong | ly in air gives the correspon | ading metal ? | | | | | | |
| | (1) Cu ₂ S | (2) CuS | (3) FeS | (4) HgS | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 5. | Stainless steel does not | rust because – | | | | | | | | |
| | (1) Chromium and nickel | combine with iron | | | | | | | | |
| | (2) Chromium forms an oxide layer and protects iron from rusting | | | | | | | | | |
| | (3) Nickel present in it, | does not rust | | | | | | | | |
| | | emical compound with chr | omium present in it | | | | | | | |
| Ans. | (2) | | | | | | | | | |
| 6. | In the electrolytic method to – | d of obtaining aluminium | from purified bauxite, cryo | lite is added to the charge in order | | | | | | |
| | (1) Minimise the heat los | ss due to radiation | | | | | | | | |
| | (2) Protect aluminium pro | oduced from oxygen | | | | | | | | |
| | (3) dissolve bauxite and | render it conductor of ele | ctricity | | | | | | | |
| | (4) Lower the melting po | int of bauxite | | | | | | | | |
| Ans. | (4) | | | | | | | | | |
| 7. | In froth floatation proces | ss for the purification of o | ores, the particles of ore fl | oat because- | | | | | | |
| | (1) Their surface is not e | easily wetted by water | | | | | | | | |
| | (2) They are light | | | | | | | | | |
| | (3) They are insoluble | | | | | | | | | |
| | (4) They bear electrostati | ic charge | | | | | | | | |
| Ans. | (1) | | | | | | | | | |
| | | | | | | | | | | |

| | (1) Electrolytic reductio | n | | | | | | | | | |
|-------------|---|--|---|----------------------------------|--|--|--|--|--|--|--|
| | (2) Roasting followed b | y reduction with carbon | | | | | | | | | |
| | (3) Roasting followed by reduction with another metal | | | | | | | | | | |
| | (4) Roasting followed b | y self-reduction. | | | | | | | | | |
| Ans. | (2) | | | | | | | | | | |
| 9. | Purification of Ge like | semiconductor is done by | | | | | | | | | |
| | (1) Cyanide process | | (2) Van arkel process | | | | | | | | |
| | (3) Alumino thermite | | (4) Zone refining | | | | | | | | |
| Ans. | (4) | | | | | | | | | | |
| 10. | Which of the following | g contains both Cu & Fe :- | | | | | | | | | |
| | (1) Chalcocite | (2) Chalcopyrites | (3) Malachite | (4) Epsum | | | | | | | |
| Ans. 11. | (2) Which method of purifi | cation is represented by the | following equation: | | | | | | | | |
| | $Ti(s) + 2I_2(g) = \frac{523K}{2}$ | $Ti(s) + 2I_2(g) \xrightarrow{523K} TiI_4(g) \xrightarrow{1700 K} Ti(s) + 2I_2(g)$ | | | | | | | | | |
| | ` ′ | (2) Cupellation | (3) Polling | (4) Van Arkel | | | | | | | |
| Ans. 12. | (4) The distillation technique most suited for separating glycerol from spent-lye in the soap industry is: (1) Fractional distillation (2) Steam distillation (3) Distillation under reduced pressure (4) Simple distillation | | | | | | | | | | |
| Ans. | (3) | | | 10 | | | | | | | |
| 13. | Which one of the follow (1) Siderite | ving ores is best concentrat (2) Galena | ed by froth floatation metho (3) Malachite | od? (4) Magnetite | | | | | | | |
| Ans. | (2) | | | | | | | | | | |
| 14. | Galvanization is applying (1) Cr | ng a coating of: (2) Cu | (3) Zn | (4) Pb | | | | | | | |
| Ans. | (3) | • • | · / | , | | | | | | | |
| 15. | The metal that cannot be obtained by electrolysis of an aqueous solution of its salts is: (1) Cu (2) Cr (3) Ag (4) Ca | | | | | | | | | | |
| Ans. | (1) Cu (4) | (2) C1 | (3)Ag | (4) Ca | | | | | | | |
| 16. | ` ' | ns correctly represents chen | nical relations related to iron | n and its compound? | | | | | | | |
| | $(1) \text{Fe} \xrightarrow{\text{Cl}_2, \text{heat}} \text{FeCl}$ | (1) $Fe \xrightarrow{Cl_2,heat} FeCl_3 \xrightarrow{heat,air} FeCl_2 \xrightarrow{Zn} Fe$ | | | | | | | | | |
| | $(2) \text{Fe} \xrightarrow{O_2, \text{heat}} \text{Fe}_3 O_2$ | (2) $Fe \xrightarrow{O_2,heat} Fe_3O_4 \xrightarrow{CO,600^{\circ}C} FeO \xrightarrow{CO,700^{\circ}C} Fe$ | | | | | | | | | |
| | (3) $Fe \xrightarrow{\text{dil. H}_2SO_4} \rightarrow FeSO_4 \xrightarrow{\text{H}_2SO_4,O_2} \rightarrow Fe_2(SO_4)_2 \xrightarrow{\text{Heat}} \rightarrow Fe$ | | | | | | | | | | |
| | $(4) \text{Fe} \xrightarrow{O_2, \text{heat}} \text{FeO}$ | $\xrightarrow{\text{dil. H}_2SO_4} FeSO_4 \xrightarrow{\text{Heat}}$ | → Fe | | | | | | | | |
| Ans. 17. | (2) Calamine is an ore of: (1) Zn | (2) Mg | (3) Ca | (4) Pb | | | | | | | |
| Ans. 18. | (1) (1) Black tin is | ., - | , | | | | | | | | |
| Ans. | (1) an alloy of Sn(3) | (2) an allotrope of Sn | (3) 60-70 percent SnO ₂ | (4) 100 percent SnO ₂ | | | | | | | |

8.

Extraction of zinc from zinc blende is achieved by

| 19. | Which of the following n (1) Copper | (2) Sodium | (3) Aluminium | (4) Platinum | | | | | |
|------|--|--|---|---------------------------------------|--|--|--|--|--|
| Ans. | (2,3) | (2) Socium | (5)7 Hallimani | (4) 1 iatiliani | | | | | |
| 20. | Select correct statement | | | | | | | | |
| | | of an oxide into oxygen and | solid/liquid metal, entropy | increases. | | | | | |
| | | oxide is an endothermic cha | | | | | | | |
| | (3) To make ΔG° negative | e, temperature should be hig | gh enough so that T $\Delta S^{\circ} > \Delta$ | H°. | | | | | |
| | (4) All are correct stateme | ents. | | | | | | | |
| Ans. | (4) | | | | | | | | |
| 21. | The smelting of iron in a | blast furnace involves, whi | ch of the following process | /(es) ? | | | | | |
| | (1) Combustion | | (2) Reduction | | | | | | |
| | (3) Slag formation | | (4) Sublimation | | | | | | |
| Ans. | (1,2,3) | | | | | | | | |
| 22. | | duction of aluminium, the c | arbon anodes are replaced f | rom time to time because: | | | | | |
| | (1) the carbon anodes ge | t decayed mospheric oxygen from con | aing in contact with alumin | ium | | | | | |
| | - · · | e carbon anodes reacts with | = | | | | | | |
| | (4) carbon converts Al ₂ O ₂ | | unous to form e e unu e e | 2 | | | | | |
| Ans. | (3) | , | | | | | | | |
| 23. | NaCl and CaCl ₂ are added | d to fused MgCl ₂ in the elec | trolysis of MgCl ₂ since: | | | | | | |
| | | ased and conductivity is inc | | | | | | | |
| | | ased and conductivity is dec | | | | | | | |
| | (3) melting point and conductivity both are decreased. | | | | | | | | |
| | | ductivity both are increased | 1. | | | | | | |
| Ans. | (1) | 11 | | | | | | | |
| 24. | Aluminium metal is purifi | = | (2) C 11 | (1) 5 | | | | | |
| | (1) Hooper's process | (2) Hall-Heroult process | (3) Serpeck's process | (4) Baeyer's process | | | | | |
| Ans. | (1) | | | | | | | | |
| 25. | Dolomite is mineral whose | | | | | | | | |
| | $\mathbf{(1)} \operatorname{CaMg}(\operatorname{CO}_3)_2$ | (2) MgCO3 | $(3) CaCO_3.MgCO_3$ | (4) (1) & (3) both | | | | | |
| Ans. | (4) | | | | | | | | |
| 26. | | n impurities, generally, in t | | | | | | | |
| | (1) metal carbonate | (2) metal silicate | (3) metal oxide | (4) metal nitrate | | | | | |
| Ans. | (2) | | | | | | | | |
| 27. | Ellingham diagram repres (1) change of ΔG with ten | | (2) change of ΔH with ten | anaratura | | | | | |
| | (3) change of ΔG with pre- | - | (4) change of $(\Delta G - T\Delta S)$ | • | | | | | |
| Ans. | (1) | , , , , , , , , , , , , , , , , , , , | (1) change of (20 125) | with temperature. | | | | | |
| 28. | * / | y electrolysing fused magne | esium chloride containing N | JaCl & CaCl, using : | | | | | |
| | (1) a nickel cathode and a | | | 3 | | | | | |
| | (2) the iron container as a | node and a nickel cathode. | | | | | | | |
| | | cathode and a graphite rod | as anode. | | | | | | |
| | (4) the nickel container a | s cathode and iron anode. | | | | | | | |
| Ans. | (3) | | 1 . 00 1 | 11: .: 6 .1 .6 : | | | | | |
| 29. | Which one of the follows metals? | ng processes involves the p | orincipie of fractional cryst | allisation for the refining of impure | | | | | |
| | (1) Parkes process | (2) Mond's process | (3) Van Arkel process | (4) Zone refining | | | | | |
| Ans. | (4) | (2) 111011a 5 process | (5) Tall Filter process | (-, Zone reming | | | | | |
| 30. | | natter associated with an ore | e is called : | | | | | | |
| | (1) slag | (2) mineral | (3) matrix or gangue | (4) flux | | | | | |
| Ans. | (3) | | - | | | | | | |

| 31. | Slag is a product of: | | | | | | | | |
|------|--------------------------------|--|-------------------------|--|--|--|--|--|--|
| | (1) flux and coke. | | (2) coke and metal oxid | e. | | | | | |
| | (3) flux and impuritie | S. | (4) metal and flux. | | | | | | |
| Ans. | (3) | | | | | | | | |
| 32. | Tin and zinc can be r | refined by: | | | | | | | |
| | (1) cupellation | (2) liquation | (3) poling | (4) bessemerisation. | | | | | |
| Ans. | (2) | | | | | | | | |
| 33. | Copper and tin are refined by: | | | | | | | | |
| | (1) liquation | (2) cupellation | (3) bessemerisation | (4) poling. | | | | | |
| Ans. | (4) | | | | | | | | |
| 34. | Leaching of Ag,S is | Leaching of Ag,S is carried out by heating it with a dilute solution of: | | | | | | | |
| | (1) NaCN only | (2) HCl | (3) NaOH | (4) NaCN in presence of O ₃ | | | | | |
| Ans. | (4) | | | . , | | | | | |

Previous Year Exercise

| 1. | Extraction of gold and silver involves leaching with CN ⁻ ion. Silver is later recovered by [NEET-2017] | | | | | | | | | |
|------|--|---|----------------------|--------------------|--------------------------|---|--|--|--|--|
| | (1) Li | quation | | (2) Di | stillation | (3) Zone refining | (4) Displacement with Zn | | | |
| Ans. | (4) | | | | | | | | | |
| 2. | Match items of Column I with the i | | | I with the | e items of | Column II and assign the correct | code: [NEET-2016] | | | |
| | | Colun | nn I | | | Column II | | | | |
| | (a) C | Cyanide p | rocess | | (i) | Ultrapure Ge | | | | |
| | (b) Froth floatation pro | | ocess | (ii) | Dressing of ZnS | | | | | |
| | (c) E | Electrolyti | c reduction | on | (iii) | Extraction of Al | | | | |
| | (d) Z | Zone refin | ing | | (iv) | Extraction of Au | | | | |
| | | | | | (v) | Purification of Ni | | | | |
| | Code | : | | | | | | | | |
| | | (a) | (b) | (c) | (d) | | | | | |
| | (1) | (iii) | (iv) | (v) | (i) | | | | | |
| | (2) | (iv) | (ii) | (iii) | (i) | | | | | |
| | (3) | (ii) | (iii) | (i) | (v) | | | | | |
| | (4) | (i) | (ii) | (iii) | (iv) | | | | | |
| 3. | In ext | traction of | f metal by | besseme | erisation, o | Cu ₂ S is converted into | [AIIMS - 2015] | | | |
| | $(1) \operatorname{Cu}_{2} O \qquad (2) \operatorname{Cu} O$ | | O | (3) Cu | (4) CuFeO ₂ | | | | | |
| Ans. | (1) | | | | | | | | | |
| 4. | Which of the following is separated as slag during extraction of Fe in blast furnace: [AIIMS - 2014] | | | | | | | | | |
| | $(1) \operatorname{SiO}_{2} \qquad (2) \operatorname{Al}_{2} \operatorname{O}_{3}$ | | $_{2}O_{3}$ | (3) CaO | (4) MgO | | | | | |
| Ans. | (1) | | | | | | | | | |
| 5. | Alum | iinium is e | extracted | from alur | nina (Al ₂ C | O ₃) by electrolysis of a molten mixt | are of [AIPMT (Prelims)-2012] | | | |
| | (1) Al | $l_2O_3 + Na_3$ | $AlF_6 + Ca$ | iF_2 | | (2) Al2O3 + KF + Na3A | lF ₆ | | | |
| | (3) Al | $I_2O_3 + HF$ | + NaAlF ₄ | | | (4) Al2O3 + CaF2 + NaA | AlF ₄ | | | |
| Ans. | (2) | | | | | | | | | |
| 6. | In the | In the extraction of copper from its sulphide ore, the metal is finally obtained by the reduction of cuprous oxide with | | | | | | | | |
| | | | | | | | [AIPMT (Prelims)-2012] | | | |
| | (1) Iro | on sulphic | de (FeS) | | | (2) Carbon monoxide (| CO) | | | |
| | (3) Co | opper (I) s | sulphide (| Cu ₂ S) | | (4) Sulphur dioxide (S | O_2) | | | |
| Ans. | (3) | | | | | | | | | |
| 7. | | • | oy contai | • | | s a constituent in it | [AIPMT (Prelims)-2012] | | | |
| | ` ′ | ell metal | | (2) Br | onze | (3) Invar | (4) Steel | | | |
| Ans. | (4) | 1 0.1 | | | | | | | | |
| 8. | | th one of the yrolusite | he follow | - | nineral of i agnetite | (3) Malachite | [AIPMT (Prelims)-2012] (4) Cassiterite | | | |
| Ans | (2) | | | | | | | | | |
| 9. | | h of the f i and Fe | ollowing | • | metals is per and ln | purified by Van Arkel method? (3) Zr and Ti | [AIPMT (Prelims)-2011] (4) Ag and Au | | | |
| Ans. | (3) | | | | | | | | | |

| 10. | 0. Which of the following elements is present as the impurity to the maximum extent in the pig iron? | | | | | | | | | | |
|------|---|---|--------------|--------------------------------------|---|--|--|--|--|--|--|
| | | | | | [AIPMT (Prelims)-2011] | | | | | | |
| | (1) Phosphorus | (2) Manganese | | (3) Carbon | (4) Silicon | | | | | | |
| Ans. | (3) | | | | | | | | | | |
| 11. | The following reaction to the formation of to | = | st furnace i | in the preparation of impure | e iron, identify the reaction pertaining [AIPMT (Prelims)-2011] | | | | | | |
| | $(1) \operatorname{CaO}(s) + \operatorname{SiO}_2(s)$ | \rightarrow CaSiO ₃ (s) | | $(2) 2C(s) + O_2(g) \rightarrow 2CO$ | (g) | | | | | | |
| | (3) $Fe_2O_3(s) + 3CO(g$ | $g \rightarrow 2Fe(1) + 3CO_2(g)$ | | $(4) CaCO3(s) \rightarrow CaO(s)$ | $+ CO_2(g)$ | | | | | | |
| Ans. | (1) | | | | | | | | | | |
| 12. | | nces) with List-II (proc | ess) emplo | | the substances and select the correct | | | | | | |
| | option List - I | | List - II | | AIPMT (Mains)-2010] | | | | | | |
| | (Substances | .) | (Proces | | | | | | | | |
| | 0.11 | 9) | ` | er's process | | | | | | | |
| | a. Sulphuric acidb. Steel | | | semer's process | | | | | | | |
| | c. Sodium hydroxid | 10 | | olanc process | | | | | | | |
| | d. Ammonia | 10 | | ntact process | | | | | | | |
| | (1) a(i), b(iv), c(ii), d(i | iii) (2) a(i), b(ii), c(ii | | (3) a(iv), b(iii), c(ii), d(i) | (4) a(iv), b(ii), c(iii), d(i) | | | | | | |
| Ans. | (4) | (2) a(1), b(11), c(11 | 1), u(1) | (3) a(17), b(111), c(11), u(1) | (+) a(1v), b(11), c(111), u(1) | | | | | | |
| 13. | • • | | | | | | | | | | |
| 10. | which of the follow | mg statements, acout | tiic aavaii | auge of rousting surprince | [AIPMT (Prelims)-2007] | | | | | | |
| | (1) Roasting of the | sulphide to the oxide i | s thermod | lynamically feasible | [7111 1111 (110111115) 2007] | | | | | | |
| | • | (2) Carbon and hydrogen are suitable reducing agents for metal sulphides. | | | | | | | | | |
| | (2) Carbon and hydrogen are suitable reducing agents for metal sulphides. (3) The Δ_tG° of the sulphide is greater than those for CS₂ and H₂S. | | | | | | | | | | |
| | (4) The $\Delta_t G^{\circ}$ is negative for roasting of sulphide ore to oxide. | | | | | | | | | | |
| Ana | | ative for roasting of st | iipiiide oi | e to oxide. | | | | | | | |
| Ans. | (2) Sulphides ores of metals are usually concentrated by Froth Floatation proces. Which one of the following sulphides | | | | | | | | | | |
| 14. | - | ion and is concentrate | • | - | [AIPMT (Prelims)-2007] | | | | | | |
| | (1) Sphalerite | (2) Argentite | - | (3) Galena | (4) Copper pyrite | | | | | | |
| Ans. | (2) | () & | | | () 11 13 | | | | | | |
| 15. | | anode consumed (givir | ng only ca | rbondioxide) on the produ | action of 270 kg of aluminium metal | | | | | | |
| | from bauxite by the I | Hall process is (Atomic | c mass Al | = 27) | [AIPMT (Prelims)-2005] | | | | | | |
| | $(1) 180 \mathrm{kg}$ | $(2)270\mathrm{kg}$ | | (3) 540 kg | $(4)90\mathrm{kg}$ | | | | | | |
| Ans. | (4) | | | | | | | | | | |
| Ques | tion asked Prior to | Medical Ent. Exa | ms. 200 | 5 | | | | | | | |
| 16. | In which of the follow | wing process fused sod | ium chlor | ide is electrolysed for extra | action of sodium? | | | | | | |
| | (1) Castner process | | | (2) Cyanide process | | | | | | | |
| | (3) Down's process | | | (4) Both (1) & (2) | | | | | | | |
| Ans. | (3) | | | | | | | | | | |
| 17. | Which of the following | ng does not contain alu | minium? | | | | | | | | |
| | (1) Cryolite | (2) Fluorspar | | (3) Fledspar | (4) Mica | | | | | | |
| Ans. | (2) | | | | | | | | | | |

| 18. | Which of the following | ig does not contain Mg? | | | | |
|------|---|------------------------------|----------------------------|---------------------------------|--|--|
| | (1) Magnetite | (2) Asbestos | (3) Magnesite | (4) Carnalite | | |
| Ans. | (1) | | | | | |
| 19. | Carborundum is | | | | | |
| | (1)CaC ₂ | (2) CaCO ₃ | $(3) \operatorname{Fe_3C}$ | (4) SiC | | |
| Ans. | (4) | | | | | |
| 20. | Bessemer converter is used for manufacture of | | | | | |
| | (1) Steel | (2) Wrought iron | (3) Pig iron | (4) Cast iron | | |
| Ans. | (1) | | | | | |
| 21. | Mond's process is used for | | | | | |
| | (1)Ni | (2)Al | (3) Fe | (4) Cu | | |
| Ans. | (1) | | | | | |
| 22. | Which process of purification is represented by following scheme? | | | | | |
| | $Ti_{\text{(Impure)}} + 2I_2 \xrightarrow{250^{\circ}\text{C}} TiI_4 \xrightarrow{1400^{\circ}\text{C}} Ti + 2I_2$ (Pure) | | | | | |
| | (1) Poling | (2) Electro refining | (3) Zone refining | (4) Van Arkel process | | |
| Ans. | (4) | | | | | |
| 23. | Which of the following sulphides when heated strongly in air gives the corresponding metal? | | | | | |
| | (1) CuS | $(2) \operatorname{Fe_2S_3}$ | (3) FeS | (4) HgS | | |
| Ans. | (4) | | | | | |
| 24. | Most important ore o | f tin is | | | | |
| | (1) Cassiterite | (2) Cryolite | (3) Malachite | (4) All of these | | |
| Ans. | (1) | | | | | |
| 25. | Heating of ore in presence of air to remove sulphur impurities is called | | | | | |
| | (1) Calcination | (2) Roasting | (3) Smelting | (4) None of these | | |
| Ans. | (2) | | | | | |
| 26. | Sodium is extracted from | | | | | |
| | (1) NaCl(aq) | (2) NaCl(l) | (3) NaOH(aq) | $(4) \text{ NaNO}_3(\text{aq})$ | | |
| Ans. | (2) | | | | | |
| 27. | Among the metals, the one that cannot be obtained by reduction of its metal oxide | | | | | |
| | (1)Cr | (2) Fe | (3) Mn | (4) Mg | | |
| Ans. | (4) | | | | | |
| 28. | Which of the following is used as depressant in the separation of mixture of PbS and ZnS? | | | | | |
| | (1)NaCN | (2) NaCl | (3)AgCl | (4) All of these | | |
| Ans. | (1) | | | | | |
| 29. | Which contains both iron and copper ? | | | | | |
| | (1) Cuprite | (2) Chalcocite | (3) Chalcopyrite | (4) Malachite | | |
| Ans. | (3) | | | | | |
| 30. | To dissolve argentite ore which of the following is used? | | | | | |
| | $(1) Na[Ag(CN)_2]$ | (2) NaCN | (3) NaCl | (4)HCl | | |
| Ans. | (2) | | | | | |

| 31. | Iron obtained from blast furnace is | | | | | |
|------|---|---------------------|------------------|-----------------------------|--|--|
| | (1) Wrought iron | (2) Cast iron | (3) Pig iron | (4) Steel | | |
| Ans. | (3) | | | | | |
| 32. | Elements used as semiconductor are purified by | | | | | |
| | (1) Van Arkel method | (2) Mond process | (3) Distillation | (4) Zone refining | | |
| Ans. | (4) | | | | | |
| 33. | Which of the following oxide is least stable? | | | | | |
| | (1)CO ₂ | (2)CO | (3) MgO | (4) HgO | | |
| Ans. | (4) | | | | | |
| 34. | The inner layer of a blast furnace is made of | | | | | |
| | (1) Graphite bricks | (2) Silica bricks | (3) Basic bricks | (4) Fireclay bricks | | |
| Ans. | (4) | | | | | |
| 35. | Roasting of sulphides gives the gas X as a by-product. This is a colorless gas with choking smell of burnt sulphur and causes great damage to respiratory organs as a result of acid rain. Its aqueous solution is acidic acts as a reducing agent and its acid is known only in solution. The gas X is | | | | | |
| | (1) SO ₂ | (2) CO ₂ | $(3) SO_3$ | $(4)\mathrm{H}_2\mathrm{S}$ | | |
| Ans. | (1) | | | | | |
| 36. | Which of the following mineral contains calcium as well as magnesium? | | | | | |
| | (1) Trydymite | (2) Aragonite | (3) Dolomite | (4) Carnalite | | |
| Ans. | (3) | | | | | |

ASSERTION & REASON QUESTIONS

These questions consist of two statements each, printed as Assertion and Reason. While answering these Questions you are required to choose any one of the following four responses.

- A. If both Assertion & Reason are True & the Reason is a correct explanation of the Assertion.
- B. If both Assertion & Reason are True but Reason is not a correct explanation of the Assertion.
- C. If Assertion is True but the Reason is False.
- D. If both Assertion & Reason are false.
- 1. **Assertion**: All the ores are mineral

Reason: Ores contains metals in combined state

Ans. (B)

2. Assertion: Ores are generally converted into oxides, prior to reduction

Reason: Metal oxides can be easily reduced

Ans. (A)

3. Assertion: In the extraction of Ag the complex Na $[Ag(CN)_2]$ is reacted with Zn

Reason: Zn is transition metal according to electronic theory

Ans. (C)

4. Assertion: In froth floatation process sodium ethyl xanthate is used as floating agent

Reason: Sulphide ores are water soluble

Ans. (C)

5. Assertion: Cryolite is used in electrolytic extraction of Al from alumina.

Reason: It dissolves alumina.

Ans. (A)

6. Assertion: CuFeS, is concentrated by froath floatation method

Reason: CuFeS, is main ore of copper

Ans. (B)

7. Assertion: Wolframite impurities are separated from cassiterite by electromagnetic separation.

Reason: Cassiterite being magnetic is attached by the magnet.

Ans. (C)

8. Assertion : Lead, tin and bismuth are purified by liquation method.

Reason: Lead, tin and bismuth have low m.p. as compared to impurities.

Ans. (A)

9. Assertion: In the smelting of copper ore coke is added in the blast furnace.

Reason: Coke reduces, CuO into Cu.

Ans. (C)

10. Assertion: Extraction of iron metal from iron oxide ore is carried out by heating with coke.

Reason: The reaction

 $Fe_2O_3(s) \longrightarrow Fe(s) + 3/2O_2(g)$ is a spontaneous process.

Ans. (C)