

## **CHEMICAL ENGINEERING**

**(DEGREE STANDARD)**

**CODE NO: 260**

### **UNIT I: CHEMICAL PROCESS CALCULATIONS AND CHEMICAL ENGINEERING THERMODYNAMICS**

Properties of gases liquids and solids, Humidity and saturation, Gas laws, Material and Energy balances- involving recycle, by pass and purge systems, Material and Energy balance with reactions.

Thermodynamics functions - Chemical and Phase Equilibrium - Laws of Thermodynamics - Ideal and non-ideal gases and solutions – fugacity, partial molal properties.

### **UNIT II: MECHANICAL OPERATIONS AND ENGINEERING MATERIALS**

Size Reduction, law, particle size Analysis, Mixing and agitation, Filtration, Sedimentation and Settling, Materials of construction for chemical Industries, Metallic, Non-metallic and Polymeric materials, corrosion. Grinding, Law. Smart materials for Chemical Engineering applications.

### **UNIT III: CHEMICAL TECHNOLOGY AND RENEWABLE ENERGY SOURCES**

Acids, Fertilizers, marine Chemicals, Cement, Glass, Ceramic and Refractories. Petroleum Refining Products, Fermentation Products, Oils, Soaps and Detergents, Pulp and paper, Dyes, sugar, leather and rubber.

Potential for energy resources, energy conversion, solar, thermal, photoelectric, ocean, geothermal, wind energy, bio-energy sources, battery and fuel Cells.

### **UNIT IV: TRANSFER OPERATIONS**

Momentum: Newtonian and Non-Newtonian fluids, Compressible and in-compressible fluids flow through packed bed, Fluidized bed and closed ducts, Fluid Machinery. Heat transfer: conduction, convection and radiation, Heat transfer with phase change, heat exchangers, Evaporation.

Mass transfer: Diffusion, Theories of mass transfer, Inter phase mass transfer, Analogy. Distillation, Extraction, Absorption, Adsorption, Drying.

## **UNIT V: CHEMICAL REACTION ENGINEERING**

Chemical Kinetics, Rate equations, Interpretation of rate data, Design of reactors, order of reaction, Catalysis, Thermal characteristics of reactors. Isothermal and adiabatic fixed bed reactors, non-isothermal and non-adiabatic fixed bed reactors. Two-phase fluidized bed model, slurry reactors, trickle bed reactor. Experimental determination and evaluation of reaction kinetics for heterogeneous systems.

## **UNIT VI: INSTRUMENTATION AND PROCESS CONTROL**

Principles of measurements and classification of process instruments, measurement of temperature, pressure, fluid flow, liquid weight and weight flow rate, viscosity, pH, concentration, electrical and thermal conductivity, humidity of gases.

Laplace transformation, application to solve ODEs. Open-loop systems, first order systems, first order systems in series, linearization and its application in process control, second order systems and their dynamics; transportation lag. Closed loop control systems, feed-back control systems, BODE diagram, stability criterion, tuning of controller settings, cascade control, feed forward control, Smith predictor controller, control of distillation towers and heat exchangers.

## **UNIT VII: NUMERICAL AND COMPUTATIONAL METHODS**

Curve fitting, Equations with real and rational Coefficients, Imaginary roots and irrational roots, Transformation of equations. Numerical solutions of linear and non linear algebraic equations- solution of initial value and boundary value ordinary and non-linear differential equations, solution of partial differential equations. Partial Differential equation – finite element, finite difference method.

Matrix, determinants and properties – Elementary Row transformations algebraic equations; ordinary differential equations and non homogeneous first order ordinary differential equations rank of Matrix – Eigen value problems, Orthogonal and orthonormal vectors; Gram-Schmidt orthogonalization; Theorem for Eigenvalues and Eigenfunctions.

### **UNIT VIII: SEPARATION OPERATIONS**

Crystallization, Membrane separation processes. frame, tubular, spiral wound and hollow fibre membrane reactors, dialysis, reverse osmosis, nano/ultra filtration, microfiltration. Ion Exchange chromatography and electrodialysis, Separations involving pervaporation and permeation techniques for solids, liquids and gases, supercritical fluid extraction.

### **UNIT IX: ENVIRONMENTAL ENGINEERING AND SAFETY IN CHEMICAL INDUSTRIES**

Air, Water and soil pollution, causes, effects and remedies, Nuclear waste disposal, Noise control, Wastewater treatment by various methods: Chemical, biochemical and advanced oxidation process.

Industrial hygiene, occupational safety. Industrial safety principles, site selection and plant layout, chemical hazards classification, Safety in operations and processes, hazardous identification techniques.

### **UNIT X: DESIGN AND OPTIMIZATION**

Problem formulation, degree of freedom analysis, objective functions, Simplex method, Barrier method, sensitivity analysis, Convex and concave functions, unconstrained NLP, Newton's method, Quasi-Newton's method, Direct substitution, Quadratic programming, Cost estimation, Plant utilities, Heat exchanger networks, Pinch technology.